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### (54) Process for production of protein

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Procédé pour la production de protéines

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## Description

[0001] The present invention relates to a process for production of a desired polypeptide using gene recombination techniques. Preferably the desired polypeptides are physiologically active polypeptides, for examples enzymes such as proteases. For example, the present invention relates a process for production of derivatives of Staphylococcus aureus V8 protease.

[0002] As a more specific example, the present invention provides a process for production of an active V8 protease derivative by expressing an insoluble fusion protein of a V8 protease derivative of Staphylococcus aureus origin using an E. coli expressing system, excising the V8 protease derivative from the fusion protein with an ompT protease intrinsic in E. coli in the presence of a denaturing agent and if necessary refolding the V8 protease.

[0003] Staphylococcus aureus (S. aureus) V8 protease is one of the proteases secreted into a culture medium by S. aureus V8 strain. This enzyme was isolated and purified by Drapeau, G. R et al. in 1972, as one of the serine proteases, which is secreted into a culture medium of S. aureus V8 strain and specifically cleaves the C-terminal of glutamic acid and aspartic acid (Jean Houmard and Gabriel R. Drapeu (1972), Proc Natl. Acad. Sci. USA, 69, 3506 - 3509). A DNA nucleotide sequence of the enzyme was determined by Cynthia Carmona et al., in 1987 (Cynthia Carmona and Gregory L. Gray (1987), Nucleic Acids R s. 15, 6757).

[0004] It is believed that the present enzyme is expressed as a precursor having 336 amino acid residues, and secreted as a mature protein by deletion of a prepro sequence of 68 amino acid residues from the N-terminal of the precursor. In addition, it is known that the present enzyme has a repeat sequence of proline-aspartic acid-asparagine at the C-terminal region (amino acid numbers 221 - 256). It is not clear whether or not this repeat sequence is essential for enzymatic activity, and Gray et al. consider that the repeat sequence might function when the enzyme exists as an inactive enzyme prior to secretion.

[0005] Although the functions of this enzyme have not been fully analysed, since the enzyme specifically cleaves the C-terminal of glutamic acid and aspartic acid, it is extensively used for determination of an amino acid sequence of proteins. In addition, since the present enzyme acts on a substrate even in the presence of urea (at a concentration of about 2M), it is used to liberate a desired peptide from its fusion protein, after solubilization, with urea, of a large amount of insoluble fusion protein intracellularly expressed according to a gene recombination technique.

[0006] The present inventors successfully used the above-mentioned method to efficiently produce human calcitonin by gene recombination techniques (Japanese Unexamined Patent Publication (Kokai) No. 5-328992, EP528686). In addition, the S. aureus V8 protease was used to excise human glucagon from a fusion protein expressed in the E. coli expression system (Kazumasa Yoshikawa et al. (1992), Journal of Protein Chemistry, 11, 517 - 525).

[0007] As can be seen from the above, the present enzyme has been extensively used for research and production of peptides by gene recombination. However, since the enzyme is purified from a culture medium of S. aureus V8, there are problems in that (1) the enzyme is contaminated with trace amounts of other proteins, (2) the S. aureus V8 is a prothogenic strain, and (3) the product is expensive.

[0008] It would be desirable to enable production of a large amount of a desired polypeptide such as S. aureus V8 protease. The production of highly purified desired polypeptides such as S. aureus V8 protease is very advantageous in scientific research and industry and a method for industrial production of large amounts of polypeptides has been urgently sought.

[0009] Accordingly, the present invention provides a process for the production of a desired polypeptide comprising the steps of:

(1) transforming host cells with an expression vector comprising a gene coding for a fusion protein comprising a desired polypeptide and a protective polypeptide;

(2) culturing the transformed host cells so as to express said gene to produce the fusion protein; and

(3) excising the desired polypeptide from the fusion protein with a protease intrinsic to the host cells.

[0010] According to a preferred embodiment of the present invention, there is provided a process for the production of a desired polypeptide, comprising the steps of:

(1) transforming Escherichia coli host cells with an expression vector comprising a gene coding for a fusion protein comprising at least one protective polypeptide, a desired polypeptide and a linker peptide, wherein the protective polypeptide is a polypeptide derived from E. coli  $\beta$ -galactosidase and/or a polypeptide derived from an amino glycoside 3'-phosphotransferase of transposone 903 origin, the desired polypeptide is a derivative of Staphylococcus aureus V8 protease, the linker peptide between said protective polypeptide and said desired polypeptide has a substrate site specifically recognized by a protease intrinsic to the host cells;

(2) expressing said gene in E. coli host cells to produce the derivative of the Staphylococcus aureus V8 protease as an inactive fusion protein;

- (3) disrupting the cells so as to separate the fusion protein, and obtaining a fraction containing the E. coli ompT protease which is a protease intrinsic to the cells and the fusion protein;
- (4) solubilizing the fusion protein with a denaturing agent; and
- (5) decreasing a concentration of the denaturing agent to a level at which the E. coli ompT protease exhibits its activity to cleave the linker peptide with the protease so as to obtain the desired polypeptide from the fusion protein.

## BRIEF EXPLANATION OF DRAWINGS

- [0011] Fig. 1(a) and Fig. 1(b) represent (a) construction of a gene coding for Staphylococcus aureus (S. aureus) V8 protease, and (2) nucleotide sequence of PCR primes used to clone the gene of the present invention.
- [0012] Fig. 2 represents processes for construction of pG97S4DhCT[G]R6 and pG97S4DhCT[G]R10.
- [0013] Fig. 3 represents processes of construction of plasmid pV8RPT(+) and pV8RPT(-).
- [0014] Fig. 4(a) and Fig. 4(b) represent amino acid sequences encoded in plasmids pV8RPT(+) and pV8RPT(-).
- [0015] Fig. 5 represents a process for construction of plasmid pV8D.
- [0016] Fig. 6 represents an amino acid sequence of a fusion protein encoded in the plasmid pV8D.
- [0017] Fig. 7 represents a result of electrophoresis showing that the present fusion protein forms inclusion bodies and transfers to an insoluble fraction.
- [0018] Fig. 8A and Fig. 8B represent a result of electrophoresis showing that the fusion protein V8D is cleaved by a host-derived protease ompT to liberate V8 protease.
- [0019] Fig. 9 represents a result of electrophoresis showing refolding of V8 protease liberated by the ompT protease.
- [0020] Fig. 10A and Fig. 10B are a chart comparing products formed from a fusion protein comprising a human calcitonin precursor by cleaving the fusion protein by (A) a recombinant V8 protease obtained by the present method and by (B) V8 protease obtained from S. aureus.
- [0021] Fig. 11 represents nucleotide sequences of primers used for construction of DNAs coding for various fusion proteins (pV8H, pV8F, pV8A, pV8D2 and pV8Q).
- [0022] Fig. 12 represents a process for construction of plasmids pV8H, pV8F, pV8A, pV8D2 and pV8Q.
- [0023] Fig. 13 represents C-terminal amino acid sequences of V8 protease encoded in plasmids pV8D, pV8H, pV8F, pV8A, pV8D2 and pV8Q, as well as formation of inclusion bodies from expression products (fusion proteins) of the plasmids.
- [0024] Fig. 14(a), Fig. 14(b) and Fig. 14(c) represent an amino acid sequence of a desired polypeptide produced by a process of the present invention.

## DETAILED DESCRIPTION

- [0025] To carry out the present invention, a gene coding for a desired polypeptide, for example a gene coding for S. aureus V8 protease, is isolated from, for example, S. aureus V8 or is synthesized, the gene thus obtained is introduced into safe host cells such as E. coli cells, and the desired polypeptide, such as an enzyme, is produced with a low cost.
- [0026] Generally to produce a desired polypeptide or protein by genetic engineering, preferably the desired polypeptide or protein is formed as a fusion protein and the polypeptide or protein is intracellularly accumulated as insoluble inclusion bodies, so as to prevent the bad effects of the produced polypeptide or protein on the growth and survival of the host cell as well as expression of the desired polypeptide or protein.
- [0027] However, in some cases according to a conventional procedure a fusion protein comprising a desired polypeptide or protein does not form inclusion bodies. In such cases, according to the present invention both of the C-terminal and N-terminal of a desired polypeptide or protein are linked with protective peptides through linker peptides to form an insoluble fusion protein so as to form inclusion bodies.
- [0028] According to an embodiment of the present invention, a fusion protein comprising a desired polypeptide or protein is intracellularly accumulated as inclusion bodies. Although a protease intrinsic to host cells does not act on the inclusion bodies, said protease accompanying the inclusion bodies acts on the fusion protein after the inclusion bodies are isolated and the fusion protein is dissolved, so as to cleave the fusion protein resulting in liberation of the desired polypeptide or protein. In this way, according to the present invention, a desired polypeptide or protein with high purity can be efficiently produced using genetic engineering.
- [0029] As an example of the production of a desired polypeptide or protein according to the present invention, a process for a large-scale production of S. aureus V8 protease with high purity using the E. coli expression system is described in detail.
- [0030] First, the present inventors considered that to produce a large amount of S. aureus V8 protease using an E. coli expression system, it is preferable to express the protease as an enzymatically inactive fusion protein, because it is considered that if the present protease is directly expressed in host cells the protease hydrolyses E. coli proteins resulting in termination of the growth of the host cells, and a large amount of S. aureus V8 protease cannot be obtained.

[0031] Accordingly, the present inventors planned to express the desired protein as an enzymatically inactive fusion protein, to excise an enzymatically active *S. aureus* V8 protease moiety from the fusion protein with another protease, to refold the excised V8 protease and to purify the active *S. aureus* V8 protease.

[0032] In addition, the present inventors considered the use of ompT protease considered to exist in the outer membrane of *E. coli* cell as the protease for cleaving the fusion protein, because it is considered that the addition of another enzyme increases the production cost.

[0033] The use of ompT protease intrinsic in *E. coli* cells has advantages in that (1) the production process is simple; (2) the addition of an additional enzyme into the reaction system is not necessary resulting in a low production cost; and (3) since the use of V8 protease separately produced by other host is not necessary, incorporation of proteins contaminated in the V8 protease preparation (for commercially available V8 protease, *S. aureus*-derived proteins) into the product can be prevented.

[0034] *E. coli* ompT protease exists in an *E. coli* outer membrane fraction and selectively cleaves a bond between two basic amino acids (Keijiro Sugimura and Tatsuro Nishihara (1988), J. Bacteriol. 170, 5625 - 5632). Sugimura et al. purified the ompT protease, subjected various peptides to cleavage with the ompT protease at 25°C for 30 minutes, and reported that the ompT protease cleaves a bond between two basic amino acids, i.e., a bond between arginine-arginine, lysine-arginine, lysine-lysine and lysine-arginine. However, they did not refer to whether or not the ompT protease is active in the presence of urea (urea concentration 2M or more). It is considered that since the ompT protein occurs in the outer membrane, the ompT protease coprecipitates with a precipitation fraction after producing *S. aureus* V8 protease as inclusion bodies in *E. coli* cells, disrupting the *E. coli* cells and centrifuging the disruptant to separate an insoluble fraction.

[0035] To the precipitated fraction thus obtained is added urea to solubilize the fusion protein comprising *S. aureus* V8 protein. The present inventors considered that if ompT protease activity is maintained in the above condition, the ompT protease could be used to excise *S. aureus* V8 protease from the fusion protein, and a large amount of *S. aureus* V8 protease could be produced by a simple process by refolding the excised protease to regenerate the active enzyme.

[0036] Next, the present invention is explained in detail. It was reported on the basis of a nucleotide sequence of *S. aureus* V8 protease gene that there are a signal sequence (pre sequence) necessary for secretion and a pro sequence, whose function is not clear, at the N-terminal of mature protein, and the above-mentioned repeat sequence at the C-terminal of the mature protein. Accordingly, a gene I coding for a mature protein from its N-terminal to C-terminal, and a gene II lacking the repeat sequence whose function is not known were prepared. Although it is not clear whether the repeat sequence whose function is not known is essential for enzyme activity, the present inventors considered that if this repeat sequence is not necessary, by deleting this repeat sequence resulting in lowering the molecular weight the number of molecules of the expressed protein per cell can increase resulting in an amount of the expressed protein.

[0037] Accordingly, chromosomal DNA preparation was isolated from *Staphylococcus aureus* V8 (ATCC 27733), and two V8 protease derivative genes I and II were prepared by PCR. To express these derivatives, plasmids pV8RPT (+) and pV8RPT(-) were constructed wherein an *E. coli*  $\beta$ -galactosidase derivative was used as a protective peptide in a fusion protein. In these plasmids a gene coding for *E. coli*  $\beta$ -galactosidase derivative and a gene coding for V8 protease derivative (I or II) are linked with a gene coding for a linker peptide containing arginine-arginine which is recognized and cleaved with ompT protease, under the regulation by a lactose promoter, to express a fusion protein.

[0038] It was considered that for the fusion protein thus designed it is possible to express a V8 protease derivative as insoluble fusion protein, to solubilize the fusion protein using urea, to cleave the fusion protein with ompT protease by decreasing urea concentration so as to separate the *E. coli*  $\beta$ -galactosidase derivative protein and the V8 protease derivative protein.

[0039] The plasmids as designed above were constructed, and induced to express the fusion protein in *E. coli* host cells with isopropyl- $\beta$ -D-thio-galactopyranoside (IPTG). As a result the two fusion proteins did not become insoluble, and after disruption of the cells, enzyme activity was detected in the supernatants.

[0040] On the other hand, after induction with IPTG, the growth of the cells remarkably decreased. It was observed from an analysis by SDS polyacrylamide gel electrophoresis that intracellular proteins were degraded by enzymatic activity of expressed V8 protease derivative. Therefore, it was clarified that in a method wherein a fusion protein comprising the *E. coli*  $\beta$ -galactosidase derivative and V8 protease derivative is expressed, (1) an expressed enzyme has an enzymatic activity and inhibits the growth of host cells; and (2) since an amount of an expressed protein is very low said method is not suitable for the production of V8 protease derivative.

[0041] However, it was considered from the above-mentioned results that, (1) the pro-sequence of the N-terminal probably does not involve refolding of V8 protease; and (2) the repeat sequence is possibly not necessary for V8 protease activity because V8 protease derivative II not having the C-terminal repeat sequence was active.

[0042] Next, to produce an active V8 protease by expressing V8 protease as an insoluble fusion protein in an *E. coli* expression system, solubilizing the fusion protein with urea, liberating V8 protease from the fusion protein using a protease in the presence of urea and by refolding the liberated V8 protease, the present inventors started experiments on the basis of the following assumption.

(1) When the above-mentioned *E. coli*  $\beta$ -galactosidase was fused to the N-terminal of V8 protease, the resulting fusion protein was not insoluble. Therefore, the present inventors planned to add additional protective peptide to the above-mentioned fusion protein to form an insoluble fusion protein, and tried to use an aminoglycoside 3'-phosphotransferase protein desired from a kanamycin resistance gene of transposone 903 (Nucleic Acids Res. (1988) 16,358). Namely, the present inventors considered adding a part of aminoglycoside 3-phosphotransferase protein to the C-terminal of a fusion protein comprising a *E. coli*  $\beta$ -galactosidase derivative and V8 protease, through a linker peptide to promote insolubilization of a fusion protein so as to form inclusion bodies.

[0043] In addition, (2) the present inventors expected that if the above-mentioned R6 linkers are positioned at the N- and C-terminals of the V8 protease, the V8 protease can be liberated from the fusion protein by cleaving the fusion protein with the ompT protease which cleaves a bond between two basic amino acids.

[0044] Accordingly on the basis of the above-mentioned assumption, a novel expression plasmid, pV8D which expresses a fusion protein comprising a part of aminoglycoside 3'-phosphotransferase fused to an *E. coli*  $\beta$ -galactosidase derivative/V8 protease derivative fusion protein was constructed. Note that the V8 protein derivative encoded by this plasmid (designated V8D protein hereinafter) lacks C-terminal 8 amino acids in comparison to the above-mentioned V8 protease derivative II, and the N-terminal and C-terminal of this V8D have been fused to an *E. coli*  $\beta$ -galactosidase derivative and part of aminoglycoside 3'-phosphotransferase through the R6 linker peptides.

[0045] *E. coli* JM101 having pV8D was cultured, and induced with IPTG, and it was found from SDS PAGE that a fusion protein of about 60 kd thus expressed intracellularly formed insoluble inclusion bodies.

[0046] Next, the cultured cells were disrupted, and the disruptant was centrifuged to isolate inclusion bodies comprising a fusion protein, which were then dissolved by a denaturing agent such as urea, guanidine hydrochloride or a surfactant.

[0047] In Examples of the present invention, the inclusion bodies were dissolved with 8M urea, and the mixture was diluted to make the urea concentration 4M, and the whole was incubated at 37°C for 2 hours. It was confirmed that under this condition ompT protease intrinsic to *E. coli* cleaved the fusion protein and provided, in SDS PAGE analysis, 12 KDa, 26 KDa and 22 KDa bands corresponding to  $\beta$ -galactosidase derivative, V8D protein and a part of aminoglycoside 3'-phosphotransferase protein respectively.

[0048] On the other hand, when the same experiment was carried out using as host *E. coli* W3110M25 which is an ompT deficient mutant, the above-mentioned bands were not detected revealing that a protease which specifically cleaved the fusion protein was an ompT protease intrinsic to *E. coli*. In addition, to confirm that the fusion protein was specifically cleaved with ompT protease, a 26 KDa band corresponding to the V8D protein was extracted from the SDS-PAGE gel, and N-terminal amino acid sequence thereof was determined. As a result, it was confirmed that a bond between arginine-arginine in the R6 linker peptide was cleaved.

[0049] Accordingly, it was found for the first time by the present inventors that both the fusion protein and the ompT protease were present in the inclusion bodies precipitated by centrifugation, and after solubilization of the inclusion bodies with 8M urea, the ompT protease was fully active in the presence of 4M urea and precisely cleaved the expected site of the amino acid sequence.

[0050] It is considered that the enzyme activity of the product is very low because the V8 protease derivative protein formed in the presence of urea was denatured. Therefore, the present inventors carried out refolding of the V8D proteins, if necessary, by lowering the concentration of the denaturing agent so as to determine whether an entimatically active V8D protein can be obtained. After the cleave reaction with the ompT protease, a sample was diluted 20-fold with 0.4M potassium phosphate buffer (pH 7.5), and allowed to stand overnight on ice. By this operation, about 20% of the V8D protein was refolded and recovered it enzymatic activity. After this operation, a sample was analysed by SDS-PAGE. As a result, after refolding, a major protein was the V8D protein.

[0051] The reason of this phenomenon is considered that although prior to refolding a  $\beta$ -galactosidase derivative, a part of aminoglycoside 3'-phosphotransferase protein and *E. coli*-derived proteins were present, after the refolding the V8D protease having protease activity hydrolyzed other accompanied proteins. This result is very advantageous for purification of the V8D protein after refolding.

[0052] Next, it was tested whether the V8D protease activated as described above has the same substrate specificity as that of native *S. aureus* V8 protease. A substrate (for example a fusion protein comprising a human calcitonine derivative) was reacted with a refolded V8D protease and a native enzyme at 30°C for an hour, and peptide fragments generated from a fusion protein by cleavage with the enzyme were analysed by a high performance liquid chromatography. As a result, elution patterns of the peptide fragments generated by both of the enzymes were same, revealing that the V8D protein prepared as described above has the same substrate specificity as that of the native enzyme.

[0053] To intracellularly express the *S. aureus* V8 protease as insoluble inclusion bodies, said protease should not act on the fusion protein. On the other hand, after refolding, said protease should exhibit its enzymatic activity. Such apparently discrepant properties are requested to V8 protease derivative protein. For the V8D protease, a fusion protein comprising a part of native V8 protease starting from the N-terminal and ending at the 212nd amino acid was constructed, and the C-terminal of said V8 protease portion was extended and fused to a part of aminoglycoside 3'-phos-

phototransferase protein to form a fusion protein, and the fusion protein was tested whether it forms inclusion bodies and whether it is reactivated by refolding.

**[0054]** Namely, the present inventors constructed expression plasmids pV8H, pV8F, pV8A, pV8D2 and pV8Q expressing fusion proteins of the V8 protease which C-terminal is extended by 2, 4, 6 and 8 amino acid residues respectively by PCR method and gene cloning. These plasmids were used to transform *E. coli* JM101 to construct transformants. The resulting transformants were cultured and induced with IPTG. As a result, the transformants having the plasmids pV8D, pV8H or pV8F formed inclusion bodies of fusion protein and after cleavage of the fusion protein by ompT protease, refolded enzymes were reactivated. On the other hand, other transformants did not form inclusion bodies, and after disrupting the cultured cells, the soluble fraction exhibited V8 protease activity. Accordingly, it was found that the *E. coli* V8 protease derivative protein should fuse at its 215th phenylalanine or an amino acid before the 215th amino acid with a protective polypeptide to form inclusion bodies of the fusion protein, followed by enzymatical cleavage of the fusion protein and refolding.

**[0055]** Although the present invention was explained by taking V8 protease as an example of desired polypeptide, the same principle and procedure can apply to other desired polypeptides or protein such as motilin, glucagon, adrenocorticotrophic hormone (ACTH), corticotropin-releasing hormone (CRH), secretin, growth hormone, insulin, growth hormone-releasing hormone (GRH), vasopressin, oxytocin, gastrin, glucagon-like peptide (GLP-1, GLP-2, 7-36 amide), cholecystokinin, vasoactive intestinal polypeptide (VIP), pituitary adenylate cyclase activating polypeptide (p.a.c.a.p.), gastrin releasing hormone, galanin, thyroid-stimulating hormone (TSH), luteinizing hormone-releasing hormone (LHRH), calcitonin, parathyroid hormone (PTH, PTH(1-34), PTH(1-84), peptide histidine isoleucine (PHI), neuropeptide Y (n.P.Y)), peptide YY (P.YY), pancreatic polypeptide (P.P.), somatostatin, TGF- $\alpha$ , TGF- $\beta$ , nerve growth factor, fibroblast growth factor, relaxin, prolactin, atrial natriuretic peptide (ANP), B-type natriuretic peptide (BNP), C-type natriuretic peptide (CNP), angiotensin, or brain derived nutrient factor (BDNF), and further enzymes such as KEX 2 endoprotease to efficiently produce such desired polypeptides or proteins.

**[0056]** Accordingly, the present invention provides a process for production of a desired polypeptide characterized by transforming host cells with an expression vector containing a gene coding for a fusion protein comprising a protective polypeptide and a desired polypeptide, expressing the gene to produce the fusion protein and excising the desired polypeptide by a protease intrinsic to the host cells.

**[0057]** According to the present invention, the fusion protein can be represented by the formula (1) A-L-B or (2) A-L-B-L-C, wherein A and C represent protective polypeptides, B represents a desired polypeptide and L represents a linker peptide containing a substrate site recognized by a protease intrinsic to the host cells, and the fusion protein is cleaved in the linker peptide L so as to obtain the desired polypeptide from the fusion protein.

**[0058]** According to a preferred embodiment of the present invention, the desired polypeptide is a biologically or physiologically active polypeptide, preferably an enzyme, and more preferably proteolytic enzyme. In the most preferably embodiment of the present invention, the desired polypeptide is a protease, which is expressed in host cells as an inactive fusion protein, the host cells are disrupted to isolate the fusion protein which is then solubilized with a denaturing agent, and then the linker peptide region is cleaved with a protease intrinsic to the host cells to obtain the desired polypeptide from the fusion protein.

**[0059]** In another preferred embodiment, there is mentioned a process for production of a desired polypeptide wherein the desired polypeptide is a proteolytic enzyme, the desired polypeptide is expressed in host cells as an insoluble fusion protein comprising the desired polypeptide linked to a protective polypeptide through a linker peptide, the host cells are disrupted to isolate the fusion protein, the fusion protein is solubilized with a denaturing agent at a concentration at which a protease intrinsic to the host cells is not active, and the concentration of the denaturing agent is lowered to a level at which said intrinsic protease exhibits its enzymatic activity so that the intrinsic protease cleaves the linker peptide to obtain the desired polypeptide from the fusion protein. In this case, during the isolation process after the disruption of the cells, said intrinsic protease and the fusion protein preferably coexist in the same fraction.

**[0060]** The protective polypeptide may be any polypeptide which can be expressed as a part of a fusion protein comprising a desired polypeptide, and for example a polypeptide derived from *E. coli*  $\beta$ -galactosidase, a polypeptide derived from aminoglycoside 3'-phosphotransferase of transposon 903 origin etc. alone or in combination may be used.

**[0061]** Linker peptide is a peptide having a site specifically recognized by a protease intrinsic to the host cells which contain an expression vector for a desired polypeptide. A preferred embodiment of the linker peptide a polypeptide consisting of 2 to 50 amino acid residues and containing one or more pairs of two basic amino acid residues. A linker peptide may have the pairs of basic amino acid residues at both of the N- and C-terminal thereof.

**[0062]** The denaturing agent may be any substance which solubilizes a fusion protein and is for example urea, guanidine hydrochloride, surfactants etc. Urea is preferably used, and in this case a concentration of urea is preferably 1 to 8M. Concentration of urea after solubilization of the fusion protein may be any concentration at which a protease intrinsic to host cells exhibit its enzymatic activity.

**[0063]** In the present invention relating to a process for production of a desired polypeptide wherein the desired polypeptide is expressed as a fusion protein and the fusion protein is cleaved with a protease intrinsic to host cells,

the intrinsic protease and the desired polypeptide are not limited anyway. Namely, the intrinsic protease may be any protease capable of processing a fusion protein after the fusion protein is expressed as an insoluble protein, and is for example *E. coli* ompT protease used in Example or the like. The desired polypeptide may be any polypeptide consisting of preferably 20 to 800 amino acid residues, and for example *S. aureus* protease and/or a derivative thereof as shown in the Examples hereinafter.

**[0064]** According to the present process for production of a desired polypeptide using gene recombination technique, especially a V8 protease derivative protein may be produced in an *E. coli* expression system. Namely, a preferred embodiment for production of a desired polypeptide comprises the steps of:

- (1) transforming *Escherichia coli* host cells with an expression vector comprising a gene coding for a fusion protein comprising at least one protective polypeptide, a desired polypeptide and a linker peptide, wherein the protective polypeptide is a polypeptide derived from *E. coli*  $\beta$ -galactosidase and/or a polypeptide derived from an aminoglycoside 3'-phosphotransferase of transposone 903 origin, the desired polypeptide is a derivative of *Staphylococcus aureus* V8 protease, the linker peptide between said protective polypeptide and said desired polypeptide has a substrate site specifically recognized by a protease intrinsic to the host cells;
- (2) expressing said gene in *E. coli* host cells to produce the derivative of the *Staphylococcus aureus* V8 protease as an inactive fusion protein;
- (3) disrupting the cells so as to separate the fusion protein, and obtaining a fraction containing the *E. coli* ompT protease which is a protease intrinsic to the cells and the fusion protein;
- (4) solubilizing the fusion protein with a denaturing agent; and
- (5) decreasing a concentration of the denaturing agent to a level at which the *E. coli* ompT protease exhibits its activity to cleave the linker peptide with the protease so as to obtain the desired polypeptide from the fusion protein.

**[0065]** After refolding V8 protease derivative, this protein can be highly purified by conventional procedures for purification of protein, for example, gel filtration, ionic chromatography, hydrophobic chromatography. In addition, for the V8 protease derivative as shown in Examples, since after finishing the refolding reaction said derivative is the main proteinaceous component in the reaction mixture, the purification is very easy.

#### EXAMPLE

**[0066]** Next, the present invention is explained, in more detail, in following Examples.

##### Example 1 Isolation of *S. aureus* V8 protease gene

**[0067]** A V8 protease gene was prepared by PCR method on the basis of a reported nucleotide sequence. Three PCR primers shown in Fig. 1(b) were synthesized by a DNA sequencer (Applied Bio system). The primers I, II and III correspond to the regions of V8 protease gene and the primer I has at its 5'-terminal side a XhoI restriction enzyme site and the primers II and III have at their 5'-terminal side a SalI restriction enzyme site, as shown in Fig. 1. PCR was carried out using a chromosome prepared from *Staphylococcus aureus* V8 (ATCC 27733) by Jayaswal et al. method (J. Bacteriol. 172: 5783 - 5788 (1990)) and the above-mentioned PCR primers. 2.5 units of Taq DNA polymerase was added to 50  $\mu$ l of a reaction mixture containing 1.0  $\mu$ M primers, 1  $\mu$ g chromosomal DNA, 50 mM KCl, 10 mM Tris-HCl, pH 8.3, 1.5 mM MgCl<sub>2</sub>, 0.01% gelatin, 200  $\mu$ M dNTP (mixture of dATP, dCTP, dGTP and dTTP), and PCR of 90°C for 1 minute, 72°C for 2 minutes and 55°C for 2 minutes was carried out for 30 cycles.

**[0068]** As a result, a gene for a mature V8 protease containing a repeat sequence but not containing a prepro sequence (protease gene derivative I, 0.8 kb) was obtained by the primers I and II, and a gene for V8 protease containing neither prepro sequence nor repeat sequence (V8 protease gene derivative II, 0.7 kb) was obtained by the primers I and III. Next, these genes were subjected to electrophoresis, purified with SUPREP-2 (Takara Shuzo), and cleaved with restriction enzymes XhoI and SalI to obtain V8 protease derivative gene fragments I and II having cohesive ends XhoI and SalI.

##### Example 2 Construction of expression vectors pV8RPT(+) and pV8RPT(-) as well as expression of V8 protease derivative

**[0069]** A plasmid used in this Example, pG97S4DhCT[G]R6 is a plasmid which efficiently expresses a fusion protein comprising an *E. coli*  $\beta$ -galactosidase derivative and a human calcitonin precursor (hCT[G]), and can be constructed from plasmid pBR322 and plasmid pG97S4DhCT[G] (see, Japanese Unexamined Patent Publication No. 5-328992, EP528686, and Fig. 2). *Escherichia coli* W3110 containing the plasmid pG97S4DhCT[G] was designated *Escherichia coli* SBM323 and deposited with the National Institute of Bioscience and Human-Technology Agency of Industrial Sci-

ence and Technology, 1-3 Higashi, 1-chome, Tsukuba-shi, Ibaraki-ken, Japan, on August 8, 1991 as an international deposition under the Budapest Treaty as FERM BP-3503.

**[0070]** To express the V8 protease genes I and II obtained by PCR, the plasmid pG97S4DhCT[G]R6 was digested with XhoI and Sall, and a DNA fragment (3.1 kb) lacking a human calcitonin precursor gene was prepared by agarose gel electrophoresis. This DNA fragment was joined to the V8 protease gene fragment having XhoI and Sall cohesive ends as prepared above using T4 DNA ligase, and the ligation product was used to transform *E. coli* JM101 so as to construct a plasmid pV8RPT(+) containing the V8 protease gene derivative I, and a plasmid pV8RPT(-) containing the V8 protease gene derivative II (Fig. 3). As a host for the plasmid, *E. coli* JM101 (available, for example, from Takara Shuzo, Invitrogen Catalog No. c660-00 etc.) was used. Amino acid sequences of fusion proteins comprising a V8 protease derivative and a  $\beta$ -galactosidase derivative, expressed by the above-mentioned plasmids are shown in Fig. 4. *E. coli* JM101/pV8RPT(+) and *E. coli* JM101/pV8RPT(-) were separately cultured in 100 ml of LB medium (0.5% yeast extract, 1.0% Trypton, 0.5% NaCl) at 37°C until the absorbance OD660 reached 1.0, and the gene expression was induced by adding isopropylthiogalactopyranoside (IPTG) to the final concentration 2 mM. After the addition, culturing was further continued for 2 hours, and the culture was centrifuged to recover the microbial cells, which were then suspended in TE buffer (10 mM Tris-HCl(pH 8.0), 1 mM EDTA) at a concentration of OD660 = 5.

**[0071]** The cell suspension was treated with an ultrasonicator (cellruptor, Tosho Denski K.K.), the disruptant was centrifuged at 12,000 rpm for 5 minutes to eliminate an insoluble fraction, and the supernatant thus obtained was used as a crude enzyme preparation. The activity of V8 protease was measured using a synthetic substrate (Z-Phe-Leu-Glu-4-nitranilide; Boehringer Mannheim), 940  $\mu$ l of 100 mM Tris-HCl (pH 8.0) buffer and 20  $\mu$ l of 10 mM Z-Phe-Leu-Glu-4-nitranilide solution in DMSO were mixed, and to the mixture was added 40  $\mu$ l of a crude enzyme solution. The mixture was incubated at room temperature for 5 minutes, and the absorbance, at 405 nm, of the reaction mixture was measured by a Hitachi spectrophotometer U-3200.

**[0072]** As a result, the crude enzyme solutions prepared from the cells of *E. coli* JM101/pV8RPT(+) and *E. coli* JM101/pV8RPT(-) provided an enzyme activity of 8  $\mu$ g/ml, revealing that the enzyme in the form of a fusion protein with  $\beta$ -galactosidase and lacking a prepro sequence exhibits an enzyme activity. In addition, the product lacking C-terminal repeat sequence, encoded by pV8RPT(-) exhibited an enzyme activity, revealing that the repeat sequence is not essential for the enzyme activity.

**[0073]** Since the productivity of the V8 protease derivatives I and II by *E. coli* JM101/pV8RPT(-) and *E. coli* JM101/pV8RPT(+) was low and the bands thereof could not be detected by SDS-polyacrylamide gel electrophoresis (SDS-PAGE), then purification thereof was difficult. Considering the facts that the growth of the cells was ceased by the addition of IPTG and that the content of high molecular weight protein in induced cells was lower than that in non-induced cells, it was considered that a cause of low productivity is the fatal toxicity of V8 protease intracellularly expressed.

#### Example 3 Construction of expression vector pV8D

**[0074]** As can be seen from the above, since V8 protease fused at its N-terminal with  $\beta$ -galactosidase derivative has still its enzyme activity, the V8 protease cannot be inactivated by fusion only at its N-terminal. Accordingly the present inventors attempted to inactivate the V8 protease by further fusing the C-terminal thereof with a part of aminoglycoside 3'-phosphotransferase. To fuse the C-terminal of the V8 protease, the EcoRV site positioned before the repeat sequence was used.

**[0075]** The plasmid pV8D coding for a V8 protease derivative was constructed according to the procedure as shown in Fig. 5. Namely, a BglII-Sall fragment (3.0 kb) and an EcoRV-BglII fragment (0.7 kb) were prepared from pV8RPT(-1), a NarI-Sall fragment (0.2 kb) was prepared from pG97S4DhCT[G]R10, and these three DNA fragments were joined to obtain pV8hCT[G]. Note that the pG97S4Dh[G]R10 can be constructed from plasmid pBR322 and plasmid pG97S4DhCT[G] according to the same procedure for the above-mentioned plasmid pG97S4DhCT[G]R6 (see Japanese Unexamined Patent publication No. 5-328992, EP528686, Fig. 2).

**[0076]** Next, a hCT[G] region (0.1 kb BstEII-Sall fragment) in the pV8hCT[G] obtained as described above was replaced with a 0.8 kb SmaI-Sall fragment containing an aminoglycoside 3'-phosphotransferase gene region derived from pUC4K (Vieira, J. and Messing, J., Gene 19,259 (1982), Pharmacia Ca. No. 27-4958-01) to construct pV8D. An amino acid sequence of a fusion protein (V8D fusion protein) comprising V8 protease derivative expressed by said plasmid pV8D is shown in Fig. 6.

**[0077]** This fusion protein comprises V8 protease linked at its N-terminal and C-terminal with a  $\beta$ -galactosidase derivative and a part of aminoglycoside 3'-phosphotransferase respectively, through R6 linkers. The R6 linker has the sequence RLYRRHHRWGRSGSPLRAHE (SEQ ID NO: 1) wherein the peptide bond between R-R will be cleaved with ompT protease of *E. coli*.



Example 4

**[0078]** According to a conventional procedure, *E. coli* JM101/pV8D transformed with pV8D was cultured in 100 ml of LB medium at 37°C until an absorbance OD<sub>660</sub> reaches 0.6, and the production of fusion protein V8D was induced by adding IPTG to a final concentration 100 mM. After the addition, further culturing was continued for two hours, and the culture was centrifuged to recover the cultured cells. Contrary to the case of *E. coli* JM101/pV8RPT(+) and *E. coli* JM101/pV8RPT(-), in the case of the present strain, the growth of the cells was not terminated by the induction of expression of a fusion protein, and V8 protease activity was not detected in the cells.

**[0079]** In addition, the intracellular formation of inclusion bodies was microscopically observed. A result of 16% SDS-PAGE for cells as well as an insoluble fraction and a soluble fraction obtained by sonicating the cells, before and after the induction, is shown in Fig. 7. A large amount of V8D fusion protein of 60 kDa was contained in the induced cells, and in an insoluble fraction because inclusion bodies were formed. It is believed that the expression reached a level at which inclusion bodies were formed, because the V8 protease derivative fused at its C-terminal with a part of aminoglucoside 3'-phosphotransferase cannot take a native configuration and is inactive, and therefore it does not inhibit the growth of the cells. Note that in addition to the 60 kDa V8D fusion protein, a 27 kDa protein was detected in the insoluble fraction, and it was found that the 27 kDa protein is a fragment of the V8D fusion protein, which fragment comprised an amino acid sequence containing the 282nd methionine and following region.

Example 5 Processing of V8D fusion protein by ompT protease

**[0080]** Microbial cells obtained by culturing as shown in Example 4 were suspended in 10 ml of TE buffer, and disrupted by ultrasonic treatment. After that the inclusion bodies were recovered by centrifugation. The resulting inclusion bodies were re-suspended in 10 ml of deionized water, and the suspension was centrifuged to wash the inclusion bodies. The inclusion bodies were diluted with deionized water until the OD<sub>660</sub> value reached 100, and 150 µl of the reaction mixture was taken. To the 150 µl sample were added 25 µl of 1M Tris-HCl (pH 8.0), 2.5 µl of 1M dithiothreitol (DTT) and 120 mg of urea to solubilize the inclusion bodies, and to the resulting solution was added deionized water to make total volume 500 µl. The resulting solution was heated at 37°C for 2 hours.

**[0081]** Fig. 8A shows a result of 16% SDS-PAGE before and after the heating. As can be seen from Fig. 8A, a sample after the heating provided bands corresponding to β-galactosidase derivative, V8 protease derivative and a part of aminoglucoside 3'-phosphotransferase having molecular weights of 12 kDa, 26 kDa and 22 kDa respectively. On the other hand, Fig. 8B shows a result obtained by using a protease deficient strain *E. coli* W3110M25 (Sugimura, K. (1987) Biochem. Biophys. Res. Commun. 153, 753 - 759), expressing the V8D fusion protein and treating the inclusion bodies thus obtained according to the same procedure as described above. In this case, the above-mentioned three bands were not detected in SDS-PAGE, and therefore it was determined that the processing of the present fusion protein was a specific cleavage by ompT protease (Sugimura, K. and Nishihara, T. (1988) J. Bacteriol., 170, 5625 - 5632).

**[0082]** In addition, excision of the 26 kDa band from the SDS-PAGE and determination of N-terminal amino acid sequence of the fragment revealed that the band between R-R in the R6 sequence (RLYRRHHRWGRSGSPPLRAHE) (SEQ ID NO: 1) was cleaved, and it was confirmed that the cleavage of the fusion protein was specifically carried out by ompT protease. During the above-mentioned operation, the solubilization of the inclusion bodies was carried out in the presence of 8M urea, and the processing was carried out in the presence of 4M urea, and therefore it was shown for the first time that the ompT protease is resistant to such a high concentration of urea, and can specifically cleave the fusion protein solubilized from the inclusion bodies.

Example 6. Refolding of recombinant V8 protease (V8D)

**[0083]** A sample after processing was diluted 20-fold with 0.4M potassium phosphate buffer (pH 7.5), and allowed to stand overnight on ice. By this operation the recombinant V8 Protease (V8D) refolded, and exhibited an activity corresponding to 30 µg/ml as determined as described above. Ratio of refolding was about 20%. Fig. 9 shows a result of 16% SDS-PAGE before and after the refolding.

**[0084]** On refolding, the recombinant V8 protease (V8D) behaves as a strong protease on the β-galactosidase derivative, a protein derived from aminoglucoside 3'-phosphotransferase and other *E. coli*-derived proteins, which are therefore degraded and disappear. Accordingly, a sample after refolding contains the recombinant V8 protease (V8D) as a major protein, and therefore purification operation following the refolding may be extensively simplified.

**[0085]** The recombinant V8 protease (V8D) thus obtained lacks 56 amino acid residues at the C-terminal due to the construction of the gene, in comparison with the native V8 protease, but maintains its activity, revealing that this lacking region is not essential for the enzyme activity.

**Example 7. Substrate specificity of recombinant V8 protease obtained by refolding from inclusion bodies**

**[0086]** To compare substrate specificity of recombinant V8 protease obtained by refolding with that of native V8 protease, an experiment was carried out wherein both of the proteases act on a fusion protein of a calcitonin precursor (hCT[G]) as a substrate to liberate hCT[G]. The calcitonin fusion protein used in the experiment comprises a  $\beta$ -galactosidase derivative (108 amino acid residues) and hCT[G] linked through a linker having glutamic acid, and native V8 protease cleaves the peptide bond of the carboxy side of the glutamic acid to liberate hCT[G]. Note that as a plasmid coding for said fusion protein, pG97S4DhCT[G]R4 can be mentioned (see Japanese Unexamined Patent Publication No. 5-328992, EP528686).

**[0087]** An amount of recombinant V8 protease (V8D) corresponding to an activity of 1.2  $\mu$ g of native V8 protease was added to 1 ml of a solution containing 10 mM Tris-HCl (pH 8.0), 1 mM EDTA, 5 mM DTT, 2M urea and 10 mg/ml human calcitonin fusion protein, the mixture was reacted at 30°C for one hour, and the reaction mixture was analyzed by high performance liquid chromatography wherein elution was carried out using 0.1% trifluoroacetic acid (TFA) and 0.1% TFA/50% acetonitrile. Note that the recombinant V8 protease (V8D) was used after refolding without further purification, and a commercially available native V8 protease was used as a control.

**[0088]** Fig. 10 shows an elution pattern of the high performance liquid chromatography.

**[0089]** Cleavage patterns of the recombinant V8 protease and the native V8 protease on the human calcitonin fusion protein were same, confirming that substrate specificity of both of the proteases is same.

**Example 8. Study of fusion site at C-terminal side of V8 protease**

**[0090]** To construct fusion proteins of V8 protease whose C-terminal is extended by 2, 3, 4, 6 and 8 amino acid residues respectively, in comparison with the V8D fusion protein, PCR primers shown in Fig. 11 were synthesized. A plasmid pV8F coding for a fusion protein extended by 3 amino acid residues (V8F fusion protein) was constructed as follows.

**[0091]** Namely, V8 protease gene was amplified using the primer b and the primer I shown in Fig. 1(b), and using as a template 0.1  $\mu$ g of pV8RPT(-) constructed in Example 1, the amplified DNA fragment was cleaved with EcoRI and SacI to prepare a 0.1 kb gene fragment. On the other hand, a R6 linker sequence and aminoglycoside 3'-phosphotransferase gene region was amplified using the primer g and primer h, and 0.1  $\mu$ g of pV8D as a template DNA, and the amplified DNA fragment was cleaved with EcoT22I and SacI to prepare a 0.3 kb gene fragment. Note that the PCR was carried out under the same condition as described in Example 1. The 0.1 kb and 0.3 kb gene fragments obtained as described above and the EcoRI-EcoT22I fragment (4.2 Kb) of pV8D were joined to construct pV8F (see, Figs. 12 and 14).

**[0092]** Plasmid pV8H, pV8A, pV8D2 and pV8Q were constructed using primer g and primers a, c, d and e respectively according to the same procedure as described above (except that NdeI was used in place of SacI for construction of pV8H). Combinations of primers and template DNAs used for construction of the above plasmids are as follow.

pV8H: primer a, primer I and pV8RPT(-) as well as PCR product obtained by a combination of primer f, primer h and pV8D;

pV8A: primer c, primer I and pV8RPT(-) as well as PCR product obtained by a combination of primer g, primer h and pV8D;

pV8D2: primer d, primer I and pV8RPT(-) as well as PCR product obtained by a combination of primer g, primer h and pV8D; and

pV8Q: primer e, primer I and pV8RPT(-) as well as PCR product obtained by combination of primer g, primer h and pV8D.

**[0093]** These plasmids produce fusion proteins comprising V8 protease region whose C-terminal is extended by 2, 4, 6 and 8 amino acid residues respectively in comparison with the V8D fusion protein shown in Example 4 (see, Figs. 13 and 14).

**[0094]** These plasmids were used to transform *E. coli* JM101, and expression of each fusion protein was tested according to the same procedure as described in Example 4. The result is shown in Fig. 13. Inclusion bodies were formed from pV8H, pV8F and pV8D, and the inclusion bodies thus obtained were converted to refolded active V8 proteases according to the same procedure as described in Example 5. On the other hand, pV8A, pV8D2 and pV8Q did not form inclusion bodies, and V8 protease activity was detected in a soluble fraction. In the case of these plasmids, it is considered that the inclusion bodies are not formed because the expressed fusion proteins have protease activity and inhibit the growth of host cells. Namely, it was found that to express V8 protease as an inactive fusion protein, it is important to fuse V8 protease at its 215th phenylalanine or an amino acid before (nearer to the N-terminal) said phenylalanine with a protective polypeptide, and if the V8 protease fuses at an amino acid after (nearer to the C-

terminal) the 215th phenylalanine, since a fusion protein whose V8 protease moiety forms a native configuration exhibiting protease activity is produced, the growth is repressed resulting in low expression.

[0095] According to the present invention, a large amount of a desired polypeptide can be produced with a low cost. Especially, according to the present invention, a large amount of *S. aureus* V8 protease can be efficiently produced with low cost using safe host such as *E. coli* according to gene recombination procedures.

## SEQUENCE LISTING

## [0096]

SEQ ID NO: 1

SEQUENCE LENGTH: 20  
SEQUENCE TYPE: Amino acid  
TOPOLOGY: Linear  
MOLECULE TYPE: Peptide

## SEQUENCE

Arg Leu Tyr Arg Arg His His Arg Trp Gly Arg Ser Gly Ser Pro Leu

5 10 15

Arg Ala His Glu

20

SEQ ID NO: 2

SEQUENCE LENGTH: 31  
SEQUENCE TYPE: Nucleic acid  
STRANDNESS: Single  
TOPOLOGY: Linear  
MOLECULE TYPE: Synthetic DNA

## SEQUENCE

ACCGCTCGAG GTTATATTAC CAAATAACGA T

31

SEQ ID NO: 3

SEQUENCE LENGTH: 30  
SEQUENCE TYPE: Nucleic acid  
STRANDNESS: Single  
TOPOLOGY: Linear  
MOLECULE TYPE: Synthetic DNA

## SEQUENCE

CTTAATGTCG ACTTAAGCTG CATCTGGATT

30

SEQ ID NO: 4

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SEQUENCE LENGTH: 31  
SEQUENCE TYPE: Nucleic acid  
STRANDNESS: Single  
TOPOLOGY: Linear  
MOLECULE TYPE: Synthetic DNA

## SEQUENCE

TCGCGTCGAC TTATTGGTCA TCGTTGGCAA A

31

SEQ ID NO: 5

SEQUENCE LENGTH: 344  
SEQUENCE TYPE: Amino acid  
TOPOLOGY: Linear  
MOLECULE TYPE: Polypeptide

## SEQUENCE

Met Thr Met Ile Thr Asp Ser Leu Ala Val Val Leu Gln Arg Arg Asp

1 5 10 15

Trp Glu Asn Pro Gly Val Thr Gln Leu Asn Arg Leu Ala Ala His Pro

20 25 30

Pro Phe Ala Ser Trp Arg Asn Ser Asp Asp Ala Arg Thr Asp Arg Pro

35 40 45

Ser Gln Gln Leu Arg Ser Leu Asn Gly Glu Trp Arg Phe Ala Trp Phe

50 55 60

Pro Ala Pro Glu Ala Val Pro Asp Ser Leu Leu Asp Ser Asp Leu Pro

65 70 75 80

Glu Ala Asp Thr Val Val Val Pro Ser Asn Trp Gln Met His Gly Tyr

85 90 95

Asp Ala Glu Leu Arg Leu Tyr Arg Arg His His Arg Trp Gly Arg Ser

100 105 110

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	Gly	Ser	Pro	Leu	Arg	Ala	His	Glu	Gln	Phe	Leu	Glu	Val	Ile	Leu	Pro	
5	Asn	Asn	Asp	Arg	His	Gln	Ile	Thr	Asp	Thr	Thr	Asn	Gly	His	Tyr	Ala	
10	Pro	Val	Thr	Tyr	Ile	Gln	Val	Glu	Ala	Pro	Thr	Gly	Thr	Phe	Ile	Ala	
	Ser	Gly	Val	Val	Val	Gly	Lys	Asp	Thr	Leu	Leu	Thr	Asn	Lys	His	Val	
15	Val	Asp	Ala	Thr	His	Gly	Asp	Pro	His	Ala	Leu	Lys	Ala	Phe	Pro	Ser	
20	Ala	Ile	Asn	Gln	Asp	Asn	Tyr	Pro	Asn	Gly	Gly	Phe	Thr	Ala	Glu	Asn	
	Ile	Thr	Lys	Tyr	Ser	Gly	Glu	Gly	Asp	Leu	Ala	Ile	Val	Lys	Phe	Ser	
25	Pro	Asn	Glu	Gln	Asn	Lys	His	Ile	Gly	Glu	Val	Val	Lys	Pro	Ala	Thr	
	Met	Ser	Asn	Asn	Ala	Glu	Thr	Gln	Val	Asn	Gln	Asn	Ile	Thr	Val	Thr	
30	Gly	Tyr	Pro	Gly	Asp	Lys	Pro	Val	Ala	Thr	Met	Trp	Glu	Ser	Lys	Gly	
35	Lys	Ile	Thr	Tyr	Leu	Lys	Gly	Glu	Ala	Met	Gln	Tyr	Asp	Leu	Ser	Thr	
40	Thr	Gly	Gly	Asn	Ser	Gly	Ser	Pro	Val	Phe	Asn	Glu	Lys	Asn	Glu	Val	
	Ile	Gly	Ile	His	Trp	Gly	Gly	Val	Pro	Asn	Glu	Phe	Asn	Gly	Ala	Val	
45	Phe	Ile	Asn	Glu	Asn	Val	Arg	Asn	Phe	Leu	Lys	Gln	Asn	Ile	Glu	Asp	
50	Ile	His	Phe	Ala	Asn	Asp	Asp	Gln									

SEQ ID NO: 6

SEQUENCE LENGTH: 392  
SEQUENCE TYPE: Amino acid  
TOPOLOGY: Linear

EP 0 700 995 B1

MOLECULE TYPE: Polypeptide

SEQUENCE

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1 5 10 15  
10 Trp Glu Asn Pro Gly Val Thr Gln Leu Asn Arg Leu Ala Ala His Pro  
20 25 30  
15 Pro Phe Ala Ser Trp Arg Asn Ser Asp Asp Ala Arg Thr Asp Arg Pro  
35 40 45  
Ser Gln Gln Leu Arg Ser Leu Asn Gly Glu Trp Arg Phe Ala Trp Phe  
50 55 60  
20 Pro Ala Pro Glu Ala Val Pro Asp Ser Leu Leu Asp Ser Asp Leu Pro  
65 70 75 80  
Glu Ala Asp Thr Val Val Val Pro Ser Asn Trp Gln Met His Gly Tyr  
25 85 90 95  
Asp Ala Glu Leu Arg Leu Tyr Arg Arg His His Arg Trp Gly Arg Ser  
100 105 110  
30 Gly Ser Pro Leu Arg Ala His Glu Gln Phe Leu Glu Val Ile Leu Pro  
115 120 125  
Asn Asn Asp Arg His Gln Ile Thr Asp Thr Thr Asn Gly His Tyr Ala  
35 130 135 140  
Pro Val Thr Tyr Ile Gln Val Glu Ala Pro Thr Gly Thr Phe Ile Ala  
145 150 155 160  
40 Ser Gly Val Val Val Gly Lys Asp Thr Leu Leu Thr Asn Lys His Val  
165 170 175  
Val Asp Ala Thr His Gly Asp Pro His Ala Leu Lys Ala Phe Pro Ser  
45 180 185 190

50

55

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Ala Ile Asn Gln Asp Asn Tyr Pro Asn Gly Gly Phe Thr Ala Glu Asn  
195 200 205

5 Ile Thr Lys Tyr Ser Gly Glu Gly Asp Leu Ala Ile Val Lys Phe Ser  
210 215 220

Pro Asn Glu Gln Asn Lys His Ile Gly Glu Val Val Lys Pro Ala Thr  
10 225 230 235 240

Met Ser Asn Asn Ala Glu Thr Gln Val Asn Gln Asn Ile Thr Val Thr  
245 250 255

15 Gly Tyr Pro Gly Asp Lys Pro Val Ala Thr Met Trp Glu Ser Lys Gly  
260 265 270

Lys Ile Thr Tyr Leu Lys Gly Glu Ala Met Gln Tyr Asp Leu Ser Thr  
20 275 280 285

Thr Gly Gly Asn Ser Gly Ser Pro Val Phe Asn Glu Lys Asn Glu Val  
25 290 295 300

Ile Gly Ile His Trp Gly Gly Val Pro Asn Glu Phe Asn Gly Ala Val  
305 310 315 320

30 Phe Ile Asn Glu Asn Val Arg Asn Phe Leu Lys Gln Asn Ile Glu Asp  
325 330 335

Ile His Phe Ala Asn Asp Asp Gln Pro Asn Asn Pro Asp Asn Pro Asp  
35 340 345 350

Asn Pro Asn Asn Pro Asp Asn Pro Asn Asn Pro Asp Glu Pro Asn Asn  
355 360 365

40 Pro Asp Asn Pro Asn Asn Pro Asp Asn Pro Asp Asn Gly Asp Asn Asn  
370 375 380

Asn Ser Asp Asn Pro Asp Ala Ala  
45 385 390

SEQ ID NO: 7

SEQUENCE LENGTH: 532  
SEQUENCE TYPE: Amino acid  
TOPOLOGY: Linear  
MOLECULE TYPE: Polypeptide

## SEQUENCE

5 Met Thr Met Ile Thr Asp Ser Leu Ala Val Val Leu Gln Arg Arg Asp  
 1 5 10 15  
 Trp Glu Asn Pro Gly Val Thr Gln Leu Asn Arg Leu Ala Ala His Pro  
 20 25 30  
 10 Pro Phe Ala Ser Trp Arg Asn Ser Asp Asp Ala Arg Thr Asp Arg Pro  
 35 40 45  
 15 Ser Gln Gln Leu Arg Ser Leu Asn Gly Glu Trp Arg Phe Ala Trp Phe  
 50 55 60  
 Pro Ala Pro Glu Ala Val Pro Asp Ser Leu Leu Asp Ser Asp Leu Pro  
 65 70 75 80  
 20 Glu Ala Asp Thr Val Val Val Pro Ser Asn Trp Gln Met His Gly Tyr  
 85 90 95  
 25 Asp Ala Glu Leu Arg Leu Tyr Arg Arg His His Arg Trp Gly Arg Ser  
 100 105 110  
 Gly Ser Pro Leu Arg Ala His Glu Gln Phe Leu Glu Val Ile Leu Pro  
 115 120 125  
 30 Asn Asn Asp Arg His Gln Ile Thr Asp Thr Thr Asn Gly His Tyr Ala  
 130 135 140  
 35 Pro Val Thr Tyr Ile Gln Val Glu Ala Pro Thr Gly Thr Phe Ile Ala  
 145 150 155 160  
 Ser Gly Val Val Val Gly Lys Asp Thr Leu Leu Thr Asn Lys His Val  
 165 170 175  
 40 Val Asp Ala Thr His Gly Asp Pro His Ala Leu Lys Ala Phe Pro Ser  
 180 185 190  
 45 Ala Ile Asn Gln Asp Asn Tyr Pro Asn Gly Gly Phe Thr Ala Glu Asn  
 195 200 205  
 Ile Thr Lys Tyr Ser Gly Glu Gly Asp Leu Ala Ile Val Lys Phe Ser  
 210 215 220  
 50  
 55



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Pro Asn Glu Gln Asn Lys His Ile Gly Glu Val Val Lys Pro Ala Thr  
 225 230 235 240  
 5 Met Ser Asn Asn Ala Glu Thr Gln Val Asn Gln Asn Ile Thr Val Thr  
 245 250 255  
 10 Gly Tyr Pro Gly Asp Lys Pro Val Ala Thr Met Trp Glu Ser Lys Gly  
 260 265 270  
 Lys Ile Thr Tyr Leu Lys Gly Glu Ala Met Gln Tyr Asp Leu Ser Thr  
 275 280 285  
 15 Thr Gly Gly Asn Ser Gly Ser Pro Val Phe Asn Glu Lys Asn Glu Val  
 290 295 300  
 Ile Gly Ile His Trp Gly Gly Val Pro Asn Glu Phe Asn Gly Ala Val  
 305 310 315 320  
 Phe Ile Asn Glu Asn Val Arg Asn Phe Leu Lys Gln Asn Ile Glu Asp  
 325 330 335  
 25 Arg Leu Tyr Arg Arg His His Arg Trp Gly Arg Ser Gly Ser Pro Leu  
 340 345 350  
 30 Arg Ala His Glu Gln Phe Leu Glu Cys Gly Asn Gly Lys Thr Ala Phe  
 355 360 365  
 Gln Val Leu Glu Glu Tyr Pro Asp Ser Gly Glu Asn Ile Val Asp Ala  
 370 375 380  
 35 Leu Ala Val Phe Leu Arg Arg Leu His Ser Ile Pro Val Cys Asn Cys  
 385 390 395 400  
 40 Pro Phe Asn Ser Asp Arg Val Phe Arg Leu Ala Gln Ala Gln Ser Arg  
 405 410 415  
 Met Asn Asn Gly Leu Val Asp Ala Ser Asp Phe Asp Asp Glu Arg Asn  
 420 425 430  
 45 Gly Trp Pro Val Glu Gln Val Trp Lys Glu Met His Lys Leu Leu Pro  
 435 440 445  
 50 Phe Ser Pro Asp Ser Val Val Thr His Gly Asp Phe Ser Leu Asp Asn  
 450 455 460

55

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5 Leu Ile Phe Asp Glu Gly Lys Leu Ile Gly Gly Ile Asp Val Gly Arg  
 465 470 475 480  
 Val Gly Ile Ala Asp Arg Tyr Gln Asp Leu Ala Ile Leu Trp Asn Cys  
 485 490 495  
 10 Leu Gly Glu Phe Ser Pro Ser Leu Gln Lys Arg Leu Phe Gln Lys Tyr  
 500 505 510  
 Gly Ile Asp Asn Pro Asp Met Asn Lys Leu Gln Phe His Leu Met Leu  
 515 520 525  
 15 Asp Glu Phe Phe  
 530

20 SEQ ID NO: 8

SEQUENCE LENGTH: 30  
 SEQUENCE TYPE: Nucleic acid  
 STRANDNESS: Single  
 25 TOPOLOGY: Linear  
 MOLECULE TYPE: Synthetic DNA

30 SEQUENCE

ATCGTTGGCC ATATGGATAT CTTCAATATT 30

35 SEQ ID NO: 9

SEQUENCE LENGTH: 33  
 SEQUENCE TYPE: Nucleic acid  
 STRANDNESS: Single  
 TOPOLOGY: Linear  
 40 MOLECULE TYPE: Synthetic DNA

SEQUENCE

45 GACTTATTGG TCATCGAGCT CAAAATGGAT ATC 33

SEQ ID NO: 10

SEQUENCE LENGTH: 30  
 SEQUENCE TYPE: Nucleic acid  
 STRANDNESS: Single  
 TOPOLOGY: Linear  
 55 MOLECULE TYPE: Synthetic DNA

SEQUENCE

5 GACTTATTGG TCGAGCTCGG CAAAATGGAT 30

SEQ ID NO: 11

10 SEQUENCE LENGTH: 33  
SEQUENCE TYPE: Nucleic acid  
STRANDNESS: Single  
TOPOLOGY: Linear  
MOLECULE TYPE: Synthetic DNA

15 SEQUENCE

ATCTGGGTTG AGCTCATCGT TGGCAAAATG GAT 33

20 SEQ ID NO: 12

SEQUENCE LENGTH: 33  
SEQUENCE TYPE: Nucleic acid  
STRANDNESS: Single  
25 TOPOLOGY: Linear  
MOLECULE TYPE: Synthetic DNA

SEQUENCE

30 ATCTGGTTGG AGCTCTTGGT CATCGTTGGC AAA 33

SEQ ID NO: 13

35 SEQUENCE LENGTH: 34  
SEQUENCE TYPE: Nucleic acid  
STRANDNESS: Single  
TOPOLOGY: Linear  
40 MOLECULE TYPE: Synthetic DNA

SEQUENCE

45 ACAAAATCAT ATGGAACGCC TATATCGCCG ACAT 34

SEQ ID NO: 14

SEQUENCE LENGTH: 33  
SEQUENCE TYPE: Nucleic acid  
50 STRANDNESS: Single  
TOPOLOGY: Linear  
MOLECULE TYPE: Synthetic DNA

55 SEQUENCE

AATATTGAAG AGCTCCGCCT ATATCGCCGA CAT 33

SEQ ID NO: 15

SEQUENCE LENGTH: 27  
 SEQUENCE TYPE: Nucleic acid  
 STRANDNESS: Single  
 TOPOLOGY: Linear  
 MOLECULE TYPE: Synthetic DNA

5

10

SEQUENCE

GAATGGCAAA AGCTTATGCA TTTCTTT

27

SEQ ID NO: 16

15

SEQUENCE LENGTH: 12  
 SEQUENCE TYPE: Amino acid  
 TOPOLOGY: Linear  
 MOLECULE TYPE: Polypeptide

20

SEQUENCE

25

Asn Ile Glu Asp Arg Leu Tyr Arg Arg His His Arg

5

10

30

SEQ ID NO: 17

SEQUENCE LENGTH: 16  
 SEQUENCE TYPE: Amino acid  
 TOPOLOGY: Linear  
 MOLECULE TYPE: Polypeptide

35

SEQUENCE

40

Asn Ile Glu Asp Ile His Met Glu Arg Leu Tyr Arg Arg His His Arg

5

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SEQ ID NO: 18

45

SEQUENCE LENGTH: 17  
 SEQUENCE TYPE: Amino acid  
 TOPOLOGY: Linear  
 MOLECULE TYPE: Polypeptide

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SEQUENCE

Asn Ile Glu Asp Ile His Phe Glu Leu Arg Leu Tyr Arg Arg His His

55

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Arg

EP 0 700 995 B1

SEQ ID NO: 19

SEQUENCE LENGTH: 18  
SEQUENCE TYPE: Amino acid  
TOPOLOGY: Linear  
MOLECULE TYPE: Polypeptide

SEQUENCE

Asn Ile Glu Asp Ile His Phe Ala Glu Leu Arg Leu Tyr Arg Arg His  
His Arg

SEQ ID NO: 20

SEQUENCE LENGTH: 19  
SEQUENCE TYPE: Amino acid  
TOPOLOGY: Linear  
MOLECULE TYPE: Polypeptide

SEQUENCE

Asn Ile Glu Asp Ile His Phe Ala Asn Asp Glu Leu Arg Leu Tyr Arg  
Arg His His Arg

SEQ ID NO: 21

SEQUENCE LENGTH: 22  
SEQUENCE TYPE: Amino acid  
TOPOLOGY: Linear  
MOLECULE TYPE: Polypeptide

SEQUENCE

Asn Ile Glu Asp Ile His Phe Ala Asn Asp Asp Gln Glu Leu Arg Leu  
Tyr Arg Arg His His Arg

SEQ ID NO: 22

SEQUENCE LENGTH: 213  
SEQUENCE TYPE: Amino acid  
TOPOLOGY: Linear  
MOLECULE TYPE: Polypeptide

## SEQUENCE

Val Ile Leu Pro Asn Asn Asp Arg His Gln Ile Thr Asp Thr Thr Asn

5           1                   5                   10                   15

Gly His Tyr Ala Pro Val Thr Tyr Ile Gln Val Glu Ala Pro Thr Gly

10                   20                   25                   30

Thr Phe Ile Ala Ser Gly Val Val Val Gly Lys Asp Thr Leu Leu Thr

                  35                   40                   45

15           Asn Lys His Val Val Asp Ala Thr His Gly Asp Pro His Ala Leu Lys

                  50                   55                   60

Ala Phe Pro Ser Ala Ile Asn Gln Asp Asn Tyr Pro Asn Gly Gly Phe

20                   65                   70                   75                   80

Thr Ala Glu Asn Ile Thr Lys Tyr Ser Gly Glu Gly Asp Leu Ala Ile

                  85                   90                   95

25           Val Lys Phe Ser Pro Asn Glu Gln Asn Lys His Ile Gly Glu Val Val

                  100                   105                   110

Lys Pro Ala Thr Met Ser Asn Asn Ala Glu Thr Gln Val Asn Gln Asn

30                   115                   120                   125

Ile Thr Val Thr Gly Tyr Pro Gly Asp Lys Pro Val Ala Thr Met Trp

35                   130                   135                   140

Glu Ser Lys Gly Lys Ile Thr Tyr Leu Lys Gly Glu Ala Met Gln Tyr

145                   150                   155                   160

40           Asp Leu Ser Thr Thr Gly Gly Asn Ser Gly Ser Pro Val Phe Asn Glu

                  165                   170                   175

Lys Asn Glu Val Ile Gly Ile His Trp Gly Gly Val Pro Asn Glu Phe

45                   180                   185                   190

Asn Gly Ala Val Phe Ile Asn Glu Asn Val Arg Asn Phe Leu Lys Gln

                  195                   200                   205

50           Asn Ile Glu Asp Ile

                  210

SEQ ID NO: 23

SEQUENCE LENGTH: 214  
 SEQUENCE TYPE: Amino acid  
 TOPOLOGY: Linear

MOLECULE TYPE: Polypeptide

## SEQUENCE

5

Val Ile Leu Pro Asn Asn Asp Arg His Gln Ile Thr Asp Thr Thr Asn

1 5 10 15

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Gly His Tyr Ala Pro Val Thr Tyr Ile Gln Val Glu Ala Pro Thr Gly

20 25 30

Thr Phe Ile Ala Ser Gly Val Val Val Gly Lys Asp Thr Leu Leu Thr

15

35 40 45

Asn Lys His Val Val Asp Ala Thr His Gly Asp Pro His Ala Leu Lys

50 55 60

20

Ala Phe Pro Ser Ala Ile Asn Gln Asp Asn Tyr Pro Asn Gly Gly Phe

65 70 75 80

Thr Ala Glu Asn Ile Thr Lys Tyr Ser Gly Glu Gly Asp Leu Ala Ile

25

85 90 95

Val Lys Phe Ser Pro Asn Glu Gln Asn Lys His Ile Gly Glu Val Val

100 105 110

30

Lys Pro Ala Thr Met Ser Asn Asn Ala Glu Thr Gln Val Asn Gln Asn

115 120 125

Ile Thr Val Thr Gly Tyr Pro Gly Asp Lys Pro Val Ala Thr Met Trp

35

130 135 140

Glu Ser Lys Gly Lys Ile Thr Tyr Leu Lys Gly Glu Ala Met Gln Tyr

145 150 155 160

40

Asp Leu Ser Thr Thr Gly Gly Asn Ser Gly Ser Pro Val Phe Asn Glu

165 170 175

Lys Asn Glu Val Ile Gly Ile His Trp Gly Gly Val Pro Asn Glu Phe

45

180 185 190

Asn Gly Ala Val Phe Ile Asn Glu Asn Val Arg Asn Phe Leu Lys Gln

195 200 205

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Asn Ile Glu Asp Ile His

210

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SEQ ID NO: 24

SEQUENCE LENGTH: 215

SEQUENCE TYPE: Amino acid

TOPOLOGY: Linear  
MOLECULE TYPE: Polypeptide

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## SEQUENCE

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Val Ile Leu Pro Asn Asn Asp Arg His Gln Ile Thr Asp Thr Thr Asn
  1           5           10          15
Gly His Tyr Ala Pro Val Thr Tyr Ile Gln Val Glu Ala Pro Thr Gly
      20           25           30
Thr Phe Ile Ala Ser Gly Val Val Val Gly Lys Asp Thr Leu Leu Thr
      35           40           45
Asn Lys His Val Val Asp Ala Thr His Gly Asp Pro His Ala Leu Lys
      50           55           60
Ala Phe Pro Ser Ala Ile Asn Gln Asp Asn Tyr Pro Asn Gly Gly Phe
      65           70           75           80
Thr Ala Glu Asn Ile Thr Lys Tyr Ser Gly Glu Gly Asp Leu Ala Ile
      85           90           95
Val Lys Phe Ser Pro Asn Glu Gln Asn Lys His Ile Gly Glu Val Val
      100          105          110
Lys Pro Ala Thr Met Ser Asn Asn Ala Glu Thr Gln Val Asn Gln Asn
      115          120          125
Ile Thr Val Thr Gly Tyr Pro Gly Asp Lys Pro Val Ala Thr Met Trp
      130          135          140
Glu Ser Lys Gly Lys Ile Thr Tyr Leu Lys Gly Glu Ala Met Gln Tyr
      145          150          155          160
Asp Leu Ser Thr Thr Gly Gly Asn Ser Gly Ser Pro Val Phe Asn Glu
      165          170          175
Lys Asn Glu Val Ile Gly Ile His Trp Gly Gly Val Pro Asn Glu Phe
      180          185          190

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Asn Gly Ala Val Phe Ile Asn Glu Asn Val Arg Asn Phe Leu Lys Gln

195

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Asn Ile Glu Asp Ile His Phe

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## Claims

1. A process for the production of a desired polypeptide comprising the steps of:

transforming host cells with an expression vector comprising a gene coding for a fusion protein comprising the desired polypeptide and a protective polypeptide;  
culturing the transformed cells so as to express said gene to produce a fusion protein which is insoluble and deposited intracellularly as inclusion bodies;  
disrupting said host cells to separate said inclusion bodies, and  
using a protease to excise the desired polypeptide from the fusion protein and produce the desired polypeptide;

characterised in that the protease used to excise the desired polypeptide from the fusion protein is endogenous protease from the disrupted host cells themselves, separated together with the inclusion bodies.

2. A process according to claim 1 comprising solubilising the fusion protein with a denaturation agent and cleaving the linker peptide by decreasing the concentration of the denaturation agent to a lower concentration at which the protease endogenous to the host cells exhibits enzymatic activity, so as to obtain the desired polypeptide from the fusion protein.

3. A process according to claim 2 wherein the desired peptide is refolded into an active conformation after cleavage of the fusion protein by the protease by decreasing the concentration of denaturing agent.

4. A process according to any one of the preceding claims wherein the fusion protein is represented by the formula (1) A-L-B, or (2) A-L-B-L-C, wherein A and C are protective polypeptides, B is a desired polypeptide and L is a linker peptide containing a substrate site specifically recognized by a protease intrinsic to the host cells, and the fusion protein is cleaved in the linker peptide L region so as to obtain the desired polypeptide B.

5. A process according to any one of the preceding claims wherein the host cells are E. coli.

6. A process according to any one of the preceding claims wherein said desired peptide is physiologically active and selected from the group consisting of motilin, glucagon, adrenocorticotrophic hormone (ACTH), corticotropin-releasing hormone (CRH), secretin, growth hormone, insulin, growth hormone-releasing hormone (GRH), vasopressin, oxytocin, gastrin, glucagon-like peptide (CLP-1, GLP-2, 7-36 amide), cholecystokinin, vasoactive intestinal polypeptide (VIP), pituitary adenylate cyclase activating polypeptide (p.a.c.a.p.), gastrin releasing hormone, galanin, thyroid-stimulating hormone (TSH), luteinizing hormone-releasing hormone (LH-RH), calcitonin, parathyroid hormone (PTH, PTH(1-34), PTH(1-84), peptide histidine isoleucine (PHI), neuropeptide Y (NPY)), peptide YY (P.YY), pancreatic polypeptide (P.P.), somatostatin, TGF- $\alpha$ , TGF- $\beta$ , nerve growth factor, fibroblast growth factor, relaxin, prolactin, natriuretic peptide, angiotensin, and brain derived nutrient factor.

7. A process according to claim 5 wherein the natriuretic peptide is selected from the group consisting of ANP, BNP and CNP.

8. A process according to any one of claims 1 to 5 wherein the desired polypeptide is an enzyme.

9. A process according to claim 8 wherein the desired polypeptide is a proteolytic enzyme.

10. A process according to claim 9 wherein the proteolytic enzyme is selected from the group consisting of KEX2 endopeptidase, Staphylococcus aureus V8 protease and a derivative of Staphylococcus aureus V8 protease.

11. A process according to any one of the preceding claims wherein said desired polypeptide has 20 to 800 amino acid residues.
12. A process according to claim 10 wherein the *S. aureus* V8 protease derivative has the amino acid sequence indicated by underlining in Fig 4, or Fig 6, or an amino acid sequence as shown in Fig 14.
13. A process according to any one of claims 2 to 12 wherein the denaturation agent is selected from the group consisting of urea, guanidine hydrochloride and surfactants.
14. A process according to claim 13 wherein denaturation agent is 1 to 8 M urea.
15. A process according to claim 14 wherein the concentration of urea during the cleavage of the fusion protein is from 1 M to 6 M.
16. A process according to any one of the preceding claims wherein protective polypeptide is derived from *E. coli*  $\beta$ -gal and/or aminoglycoside 3'-phosphotransferase of transposon 903.
17. A process according to any one of claims 4 to 16 wherein protective polypeptide A is derived from *E. coli*  $\beta$ -gal and protective polypeptide C is derived from aminoglycoside 3'-phosphotransferase of transposon 903.
18. A process according to any one of the preceding claims wherein the protease is the *E. coli* ompT protease.
19. A process according to any one of the preceding claims wherein the protease is ompT and the fusion protein is cleaved with the protease in a solution containing about 4M urea.
20. A process according to any one of claims 4 to 19 wherein the linker peptide has 2 to 50 amino acids and one or two basic pairs of amino acids.
21. A process according to any one of the claims 4 to 20 wherein said linker peptide has basic pairs of amino acids at the C-terminal and N-terminal.
22. A process according to any one of claims 4 to 21 wherein the linker peptide has the amino acid sequence

RLYRRHHRWGRSGSPLRAHE(seq id no 1).

23. A process for production of a desired polypeptide, comprising the steps of:

- (1) transforming *Escherichia coli* host cells with an expression vector comprising a gene coding for a fusion protein comprising at least one protective polypeptide, a desired polypeptide and a linker peptide, wherein the protective polypeptide is a polypeptide derived from *E. coli*  $\beta$ -galactosidase and/or a polypeptide derived from an aminoglycoside 3' - phosphotransferase of transposon 903 origin, the desired polypeptide is a derivative of *Staphylococcus aureus* V8 protease, the linker peptide between said protective polypeptide and said desired polypeptide has a substrate site specifically recognized by a protease intrinsic to the host cells;
- (2) expressing said gene in *E. coli* host cells to produce the derivative of the *Staphylococcus aureus* V8 protease as an inactive fusion protein;
- (3) disrupting the cells so as to separate the fusion protein, and obtaining a fraction containing the *E. coli* ompT protease which is an endogenous protease of the host cells and the fusion protein;
- (4) solubilizing the fusion protein with a denaturation agent; and
- (5) decreasing a concentration of the denaturation agent to a level at which the *E. coli* ompT protease exhibits its activity to cleave the linker peptide with the protease so as to obtain the desired polypeptide from the fusion protein.

## Patentansprüche

1. Verfahren zur Herstellung eines gewünschten Polypeptids, welches die Schritte umfaßt:

Transformieren von Wirtszellen mit einem Expressionsvektor, der ein Gen umfaßt, das ein Fusionsprotein codiert, das das gewünschte Polypeptid und ein schützendes Polypeptid umfaßt;  
 Züchten der transformierten Zellen, um das Gen auszuprägen, wodurch ein Fusionsprotein erzeugt wird, das unlöslich ist und intrazellulär als Einschlußkörper abgelagert wird;  
 5      Aufbrechen der Wirtszellen, um die Einschlußkörper abzutrennen, und  
 Verwenden einer Protease, um das gewünschte Polypeptid aus dem Fusionsprotein auszuschneiden und das gewünschte Polypeptid zu erzeugen;

dadurch gekennzeichnet, daß die zum Ausschneiden des gewünschten Polypeptids aus dem Fusionsprotein verwendete Protease endogene Protease aus den aufgebrochenen Wirtszellen selbst ist, die zusammen mit den Einschlußkörpern abgetrennt wurde.

2. Verfahren nach Anspruch 1, das das Lösen des Fusionsproteins mit einem Denaturierungsmittel und das Abspalten eines Linker-Peptids umfaßt, indem die Konzentration des Denaturierungsmittels auf eine geringere Konzentration verringert wird, bei der die für die Wirtszellen endogene Protease eine enzymatische Aktivität zeigt, so daß das gewünschte Polypeptid aus dem Fusionsprotein erhalten wird.

3. Verfahren nach Anspruch 2, wobei bei dem gewünschten Peptid eine Rückfaltung in die aktive Konformation vorgenommen wird, nachdem das Fusionsprotein durch die Verringerung der Konzentration des Denaturierungsmittels durch die Protease gespalten wurde.

4. Verfahren nach einem der vorstehenden Ansprüche, wobei das Fusionsprotein mit der Formel (1) A-L-B oder (2) A-L-B-L-C angegeben wird, worin A und C schützende Polypeptide sind, B das gewünschte Polypeptid ist und L ein Linker-Peptid ist, das eine Substratstelle enthält, die von einer für die Wirtszellen intrinsischen Protease spezifisch erkannt wird, und das Fusionsprotein in der L-Region des Linker-Peptids abgespalten wird, so daß das gewünschte Polypeptid B erhalten wird.

5. Verfahren nach einem der vorstehenden Ansprüche, wobei die Wirtszellen E. coli sind.

6. Verfahren nach einem der vorstehenden Ansprüche, wobei das gewünschte Peptid physiologisch aktiv ist und aus der Gruppe ausgewählt ist, die aus Motilin, Glucagon, einem adrenocorticotropen Hormon (ACTH), einem Corticotropin freisetzenden Hormon (CRH), Secretin, einem Wachstumshormon, Insulin, einem ein Wachstumshormon freisetzenden Hormon (GRH), Vasopressin, Oxytocin, Gastrin, einem Glucagon ähnlichen Peptid (GLP-1, GLP-2, 7-36 Amid), Cholecystokinin, einem vasoaktiven, intestinalen Polypeptid (VIP), einem hypophysäre Adenolat-Cyclase aktivierenden Polypeptid (p.a.c.a.p.), einem Gastrin freisetzenden Hormon, Galanin, einem Thyroid stimulierenden Hormon (TSH), einem ein luteinisierendes Hormon freisetzenden Hormon (LH-RH), Calcitonin, einem parathyroiden Hormon (PTH, PTH(1-34), PTH(1-84), Peptid-Histidin-Isoleucin (PHI), Neuropeptid Y (n.P.Y)), Peptid YY (P.YY), einem pankreatischen Polypeptid (P.P.), Somatostatin, TGF- $\alpha$ , TGF- $\beta$ , einem Nervenwachstumsfaktor, einem Fibroblasten-Wachstumsfaktor, Relaxin, Prolactin, einem natriuretischen Peptid, Angiotensin und einem vom Hirn stammenden Nährfaktor besteht.

7. Verfahren nach Anspruch 5, wobei das natriuretische Peptid aus der Gruppe ausgewählt ist, die aus ANP, BNP und CNP besteht.

8. Verfahren nach einem der Ansprüche 1 bis 5, wobei das gewünschte Polypeptid ein Enzym ist.

9. Verfahren nach Anspruch 8, wobei das gewünschte Polypeptid ein proteolytisches Enzym ist.

10. Verfahren nach Anspruch 9, wobei das proteolytische Enzym aus der Gruppe ausgewählt ist, die aus KEX2-Endopeptidase, Staphylococcus aureus V8-Protease und einem Derivat von Staphylococcus aureus V8-Protease besteht.

11. Verfahren nach einem der vorstehenden Ansprüche, wobei das gewünschte Polypeptid 20 bis 800 Aminosäurereste hat.

12. Verfahren nach Anspruch 10, wobei das Derivat von S. aureus V8-Protease die Aminosäuresequenz, die in Figur 4 oder Figur 6 durch Unterstreichen gekennzeichnet ist, oder eine Aminosäuresequenz hat, wie sie in Figur 14 gezeigt ist.

13. Verfahren nach einem der Ansprüche 2 bis 12, wobei das Denaturierungsmittel aus der Gruppe ausgewählt ist, die aus Harnstoff, Guanidinhydrochlorid und oberflächenaktiven Mitteln besteht.
14. Verfahren nach Anspruch 13, wobei das Denaturierungsmittel 1 bis 8 m Harnstoff ist.
15. Verfahren nach Anspruch 14, wobei die Konzentration des Harnstoffs bei der Spaltung des Fusionsproteins 1 m bis 6 m beträgt.
16. Verfahren nach einem der vorstehenden Ansprüche, wobei das schützende Polypeptid von E. coli  $\beta$ -Gal und/oder Aminoglycosid-3'-Phosphotransferase von Transposon 903 stammt.
17. Verfahren nach einem der Ansprüche 4 bis 16, wobei das schützende Polypeptid A von E. coli  $\beta$ -Gal stammt und das schützende Polypeptid C von Aminoglycosid-3'-Phosphotransferase von Transposon 903 stammt.
18. Verfahren nach einem der vorstehenden Ansprüche, wobei die Protease E. coli ompT-Protease ist.
19. Verfahren nach einem der vorstehenden Ansprüche, wobei die Protease ompT ist und das Fusionsprotein mit der Protease in einer Lösung abgespalten wird, die etwa 4 m Harnstoff enthält.
20. Verfahren nach einem der Ansprüche 4 bis 19, wobei das Linker-Peptid 2 bis 50 Aminosäuren und ein oder zwei basische Aminosäurepaare hat.
21. Verfahren nach einem der Ansprüche 4 bis 20, wobei das Linker-Peptid basische Aminosäurepaare am C-Terminus und am N-Terminus hat,
22. Verfahren nach einem der Ansprüche 4 bis 21, wobei das Linker-Peptid die Aminosäuresequenz RLYRRHHRW-GRSGSPLRAHE (Sequenz-Identifizierungsnr. 1) hat.
23. Verfahren zur Herstellung eines gewünschten Polypeptids, welches die Schritte umfaßt:
  - (1) Transformieren von Escherichia coli-Wirtszellen mit einem Expressionsvektor, der ein Gen umfaßt, das ein Fusionsprotein codiert, das mindestens ein schützendes Polypeptid, ein gewünschtes Polypeptid und ein Linker-Peptid umfaßt, wobei das schützende Polypeptid ein Polypeptid, das von E. coli  $\beta$ -Galactosidase stammt, und/oder ein Polypeptid ist, das von Aminoglycosid-3'-Phosphotransferase von Transposon 903 stammt, das gewünschte Polypeptid ein Derivat von Staphylococcus aureus V8-Protease ist, das Linker-Peptid zwischen dem schützenden Polypeptid und dem gewünschten Polypeptid eine Substratstelle hat, die von einer für die Wirtszellen intrinsischen Protease spezifisch erkannt wird;
  - (2) Ausprägen des Gens in E. coli-Wirtszellen, um das Derivat von Staphylococcus aureus V8-Protease als inaktives Fusionsprotein zu produzieren;
  - (3) Aufbrechen der Zellen, um das Fusionsprotein abzutrennen und eine Fraktion zu erhalten, die E. coli ompT-Protease, die eine endogene Protease der Wirtszellen ist, und das Fusionsprotein enthält;
  - (4) Lösen des Fusionsproteins mit einem Denaturierungsmittel und
  - (5) Verringern der Konzentration des Denaturierungsmittels auf einen Wert, bei dem E. coli ompT-Protease seine Aktivität zeigt, das Linker-Peptid mit der Protease abzuspalten, so daß das gewünschte Polypeptid aus dem Fusionsprotein erhalten wird.

## Revendications

1. Un procédé de production d'un polypeptide désiré comprenant les étapes consistant à :
  - transformer des cellules-hôtes avec un vecteur d'expression comprenant un gène codant pour une protéine de fusion comprenant le polypeptide désiré et un polypeptide de protection ;
  - cultiver les cellules-hôtes transformées de manière à exprimer ledit gène pour produire une protéine de fusion qui est insoluble et déposée intracellulairement sous la forme de corps d'inclusion ;
  - rompre lesdites cellules-hôtes pour séparer lesdits corps d'inclusion ; et
  - utiliser une protéase pour exciser le polypeptide désiré contenu dans la protéine de fusion et produire le polypeptide désiré ;

caractérisé en ce que la protéase utilisée pour exciser le polypeptide désiré contenu dans la protéine de fusion est une protéase endogène provenant des cellules-hôtes rompues elles-mêmes, qui a été séparée avec les corps d'inclusion.

- 5 2. Un procédé selon la revendication 1 comprenant les étapes consistant à solubiliser la protéine de fusion avec un agent dénaturant et à cliver le peptide de liaison en abaissant la concentration de l'agent dénaturant à une concentration plus basse à laquelle la protéase endogène aux cellules-hôtes manifeste une activité enzymatique, de manière à obtenir le polypeptide désiré à partir de la protéine de fusion.
- 10 3. Un procédé selon la revendication 2, dans lequel le peptide désiré est ré-enroulé en une conformation active après clivage de la protéine de fusion par la protéase en abaissant la concentration de l'agent dénaturant.
- 15 4. Un procédé selon l'une quelconque des revendications précédentes, dans lequel la protéine de fusion est représentée par la formule (1) A-L-B ou (2) A-L-B-L-C, où A et C sont des polypeptides de protection, B est un polypeptide désiré et L est un peptide de liaison contenant un site de substrat reconnu par une protéase intrinsèque aux cellules-hôtes, et la protéine de fusion est clivée dans la région du peptide de liaison L de manière à obtenir le polypeptide B désiré.
- 20 5. Un procédé selon l'une quelconque des revendications précédentes, dans lequel les cellules-hôtes sont E. coli.
- 25 6. Un procédé selon l'une quelconque des revendications précédentes, dans lequel ledit peptide désiré est physiologiquement actif et choisi dans le groupe constitué par la motiline, le glucagon, la corticotrophine (ACTH), l'hormone libératrice de la corticotrophine (CRH), la sécrétine, la somatotrophine, l'insuline, la stomatostatine (GRH), la vasopressine, l'oxytocine, la gastrine, un peptide apparenté au glucagon (GLP-1, GLP-2, 7-36 amides), la cholecystokinine, un polypeptide intestinal vaso-actif (VIP), un polypeptide activant l'adénolase cyclase hypophysaire (p.a.c.a.p.), l'hormone de libération de la gastrine, la galanine, la thyrotrophine (TSH), l'hormone de libération de la lutéinostimuline (LH-RH), la calcitonine, la parathormone (PTH, PTH(1-34), PTH(1-84), un peptide histidine-isoleucine (PHI), un neuropeptide Y (nPY)), un peptide YY (P.YY), un polypeptide pancréatique (P.P.), la somatostatine, TGF- $\alpha$ , TGF- $\beta$ , le facteur de croissance nerveuse, le facteur de croissance fibroblastique, la relaxine, la prolactine, un peptide natriurétique, l'angiotensine, et le facteur nourricier dérivé du cerveau.
- 30 7. Un procédé selon la revendication 6, dans lequel le peptide natriurétique est choisi dans le groupe constitué par ANP, BNP et CNP.
- 35 8. Un procédé selon l'une quelconque des revendications 1 à 5, dans lequel le polypeptide désiré est une enzyme.
9. Un procédé selon la revendication 8, dans lequel le polypeptide désiré est une enzyme protéolytique.
- 40 10. Un procédé selon la revendication 9, dans lequel l'enzyme protéolytique est choisie dans le groupe constitué par l'endopeptidase KEX2, la protéase V8 de Staphylococcus aureus et un dérivé de la protéase V8 de Staphylococcus aureus.
- 45 11. Un procédé selon l'une quelconque des revendications précédentes, dans lequel ledit polypeptide désiré a de 20 à 800 résidus d'acides aminés.
12. Un procédé selon la revendication 10, dans lequel le dérivé de protéase V8 de S. aureus a la séquence en acides aminés indiquée par le soulignement sur la figure 4, ou la figure 6, ou une séquence en acides aminés telle qu'illustrée sur la figure 14.
- 50 13. Un procédé selon l'une quelconque des revendications 2 à 12, dans lequel l'agent dénaturant est choisi dans le groupe consistant en l'urée, le chlorhydrate de guanidine et des tensioactifs.
14. Un procédé selon la revendication 13, dans lequel l'agent dénaturant est l'urée 1 à 8 M.
- 55 15. Un procédé selon la revendication 14, dans lequel la concentration de l'urée pendant le clivage de la protéine de fusion est de 1 à 6 M.
16. Un procédé selon l'une quelconque des revendications précédentes, dans lequel le polypeptide de protection est

dérivé de  $\beta$ -gal de E. coli et/ou de l'aminoglycoside 3'-phosphotransférase de transposon 903.

17. Un procédé selon l'une quelconque des revendications 4 à 16, dans lequel le polypeptide de protection A est dérivé de  $\beta$ -gal de E. coli et le polypeptide de protection C est dérivé de l'aminoglycoside 3'-phosphotransférase de transposon 903.
18. Un procédé selon l'une quelconque des revendications précédentes, dans lequel la protéase est la protéase ompT de E. coli.
19. Un procédé selon l'une quelconque des revendications précédentes, dans lequel la protéase est ompT et la protéine de fusion est clivée par la protéase dans une solution contenant environ 4M d'urée.
20. Un procédé selon l'une quelconque des revendications 4 à 19, dans lequel le peptide de liaison contient de 2 à 50 acides aminés et une ou deux paires d'acides aminés basiques.
21. Un procédé selon l'une quelconque des revendications 4 à 20, dans lequel ledit peptide de liaison a des paires d'acides aminés basiques à l'extrémité C-terminale et à l'extrémité N-terminale.
22. Un procédé selon l'une quelconque des revendications 4 à 21, dans lequel le peptide de liaison a la séquence en acides aminés :

RLYRRHHRWGRSGSPLRAHE (SEQ ID N° :1).

25

23. Un procédé de production d'un polypeptide désiré, comprenant les étapes consistant à :

- (1) transformer des cellules-hôtes Escherichia coli par un vecteur d'expression comprenant un gène codant pour une protéine de fusion comprenant au moins un polypeptide de protection, un polypeptide désiré et un peptide de liaison, dans lequel le polypeptide de protection est un polypeptide dérivé de la  $\beta$ -galactosidase de E. coli et/ou un polypeptide dérivé d'une aminoglycoside-3'-phosphotransférase de transposon 903, le polypeptide désiré est un dérivé de la protéase V8 de Staphylococcus aureus, le peptide de liaison entre ledit polypeptide de protection et ledit polypeptide désiré contient un site de substrat spécifiquement reconnu par une protéase intrinsèque aux cellules-hôtes ;
- (2) exprimer ledit gène dans des cellules-hôtes E. coli pour produire le dérivé de protéase V8 de Staphylococcus aureus sous la forme d'une protéine de fusion inactive;
- (3) rompre les cellules de manière à séparer la protéine de fusion, et obtenir une fraction contenant la protéase ompT de E. coli qui est une protéase endogène des cellules et la protéine de fusion ;
- (4) solubiliser la protéine de fusion avec un agent dénaturant; et
- (5) abaisser la concentration de l'agent dénaturant jusqu'à un niveau auquel la protéase ompT de E. coli manifeste son activité pour cliver le peptide de liaison avec la protéase de manière à obtenir le polypeptide désiré contenu dans la protéine de fusion.

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Fig. 1(a)

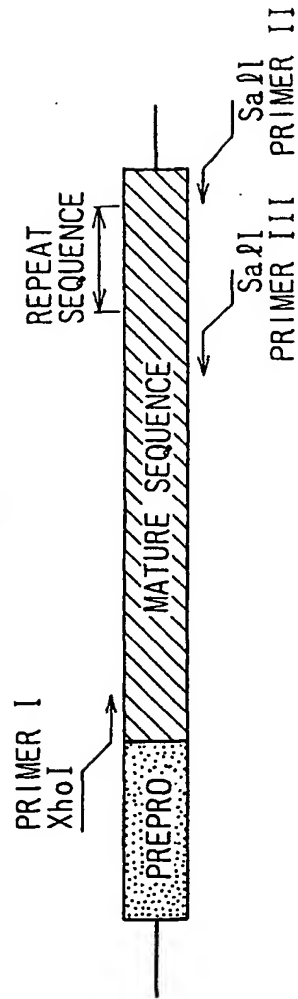


Fig. 1(b)

PRIMER I : 5' ACCGCTCGAGGTTATATTACCAATAACGAT3' (SEQ ID NO:2)  
 PRIMER II : 5' CTTAATGTCGACTTAAGCTGCATCTGGATT3, (SEQ ID NO:3)  
 PRIMER III: 5' TCGCGTCGACTTATTGGTCATCGTTGGCAA3, (SEQ ID NO:4)

Fig. 2

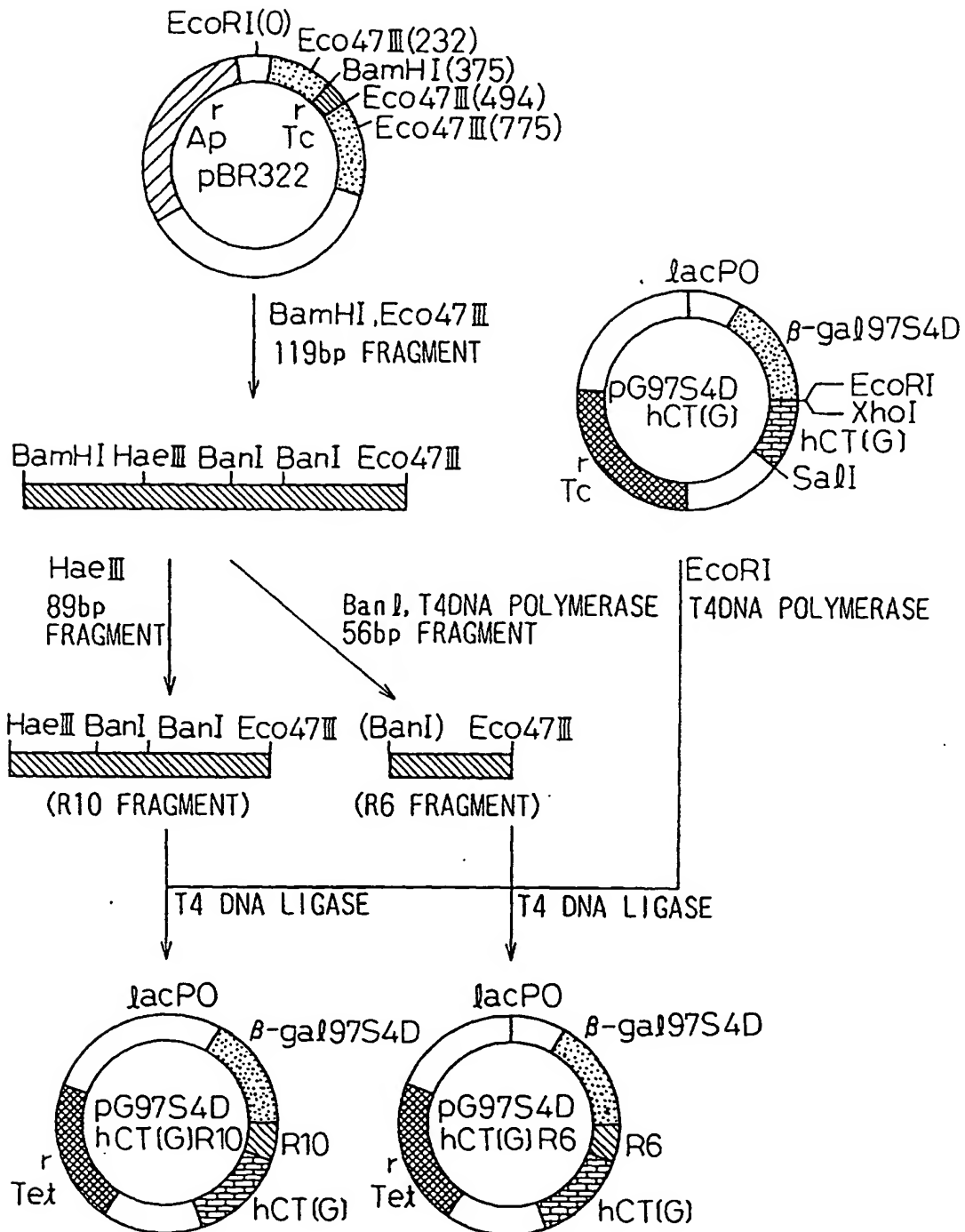




Fig.3

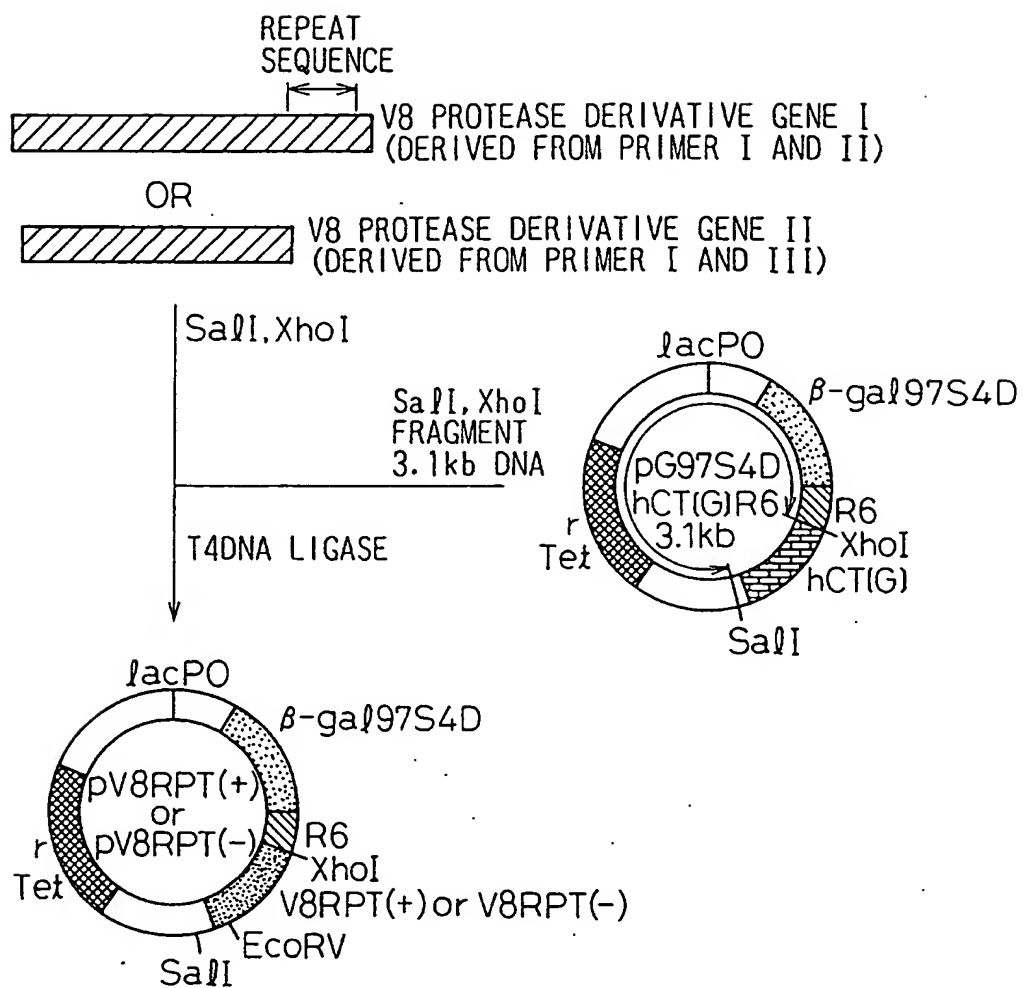


Fig. 4(a)

<sup>1</sup>MTMITDSLAVVLQRRDWENPGVTQLNRLAAHPPFASWRNSDDARTDRPSQ<sup>50</sup>  
<sup>100</sup>QLRSLNGEWRFAWFPAPPAEVPDLSLDLPEADTVVVP SNWQMHGYDAEL<sup>150</sup>  
<sup>200</sup>RLYRRHHRWGRSGSPLRAHEQFLEVILPNNDRHQITD TTNGHYAPVTYIQ<sup>250</sup>  
<sup>300</sup>VEAPTGTFFIASGVVVGKDTLLTNKHVVVDATHGDPHALKA FPSA INQDNYP<sup>344</sup>  
<sup>344</sup>NGGFTAENITKYSGEGLAIVKFS PNEQNKHIGEVVKPATMSNNAETQVN<sup>388</sup>  
<sup>388</sup>QNITVTGYPGDKPVATMWESKGIITYLKGEAMQYDLSTTG GNSGSPVFNE<sup>432</sup>  
<sup>432</sup>KNEVIGIHWGGVPNEFN GAVFINENVRNFLKQNI EDIHFANDDQ (SEQ ID NO:5)

AMINO ACID SEQUENCE OF FUSION PROTEIN ENCODED IN pV8RPT (-)  
 (V8 PROTEASE REGION IS UNDERLINED)

1 MTMITDSLAVVLQRRWENPGVTQLNRLAAHPPFASWRNSDDARTDRPSQ<sup>50</sup>  
QLRSLNGEWRFAWFPAPAEVPDSLLDSDLPEADTVVPSNWQMHGYDAEL<sup>100</sup>  
RLYRRHHRWGRSGSPLRAHEQFLEVI LPNDRHQITD TTNGHYAPVTY LQ<sup>150</sup>  
VEAPTGT FIASGVVVGKDTLLTNKHVVVDATHGDPHALKAFPSA INQDNYP<sup>200</sup>  
NGGFTAENITKYSGEGDLAIVKFSPNEQNKHITGEVVKPATMSNNAETQVN<sup>250</sup>  
QNI TVTGYPGDKPVATMWESKGKIT YLKGEAMQYDLSTTGGNSGSPVFNE<sup>300</sup>  
KNEVIGIHWGGV PNEFN GAVFINENVRNFLKQNI EDIHFANDDQPNNP DN<sup>350</sup>  
PDNPNNPDNPNNPDEPNNPDPNPNPNPDNGDNNNSDNPDA A (SEQ ID NO:6)<sup>392</sup>

AMINO ACID SEQUENCE OF FUSION PROTEIN ENCODED IN pV8RPT (+)  
(V8 PROTEASE REGION IS UNDERLINED)

Fig. 5

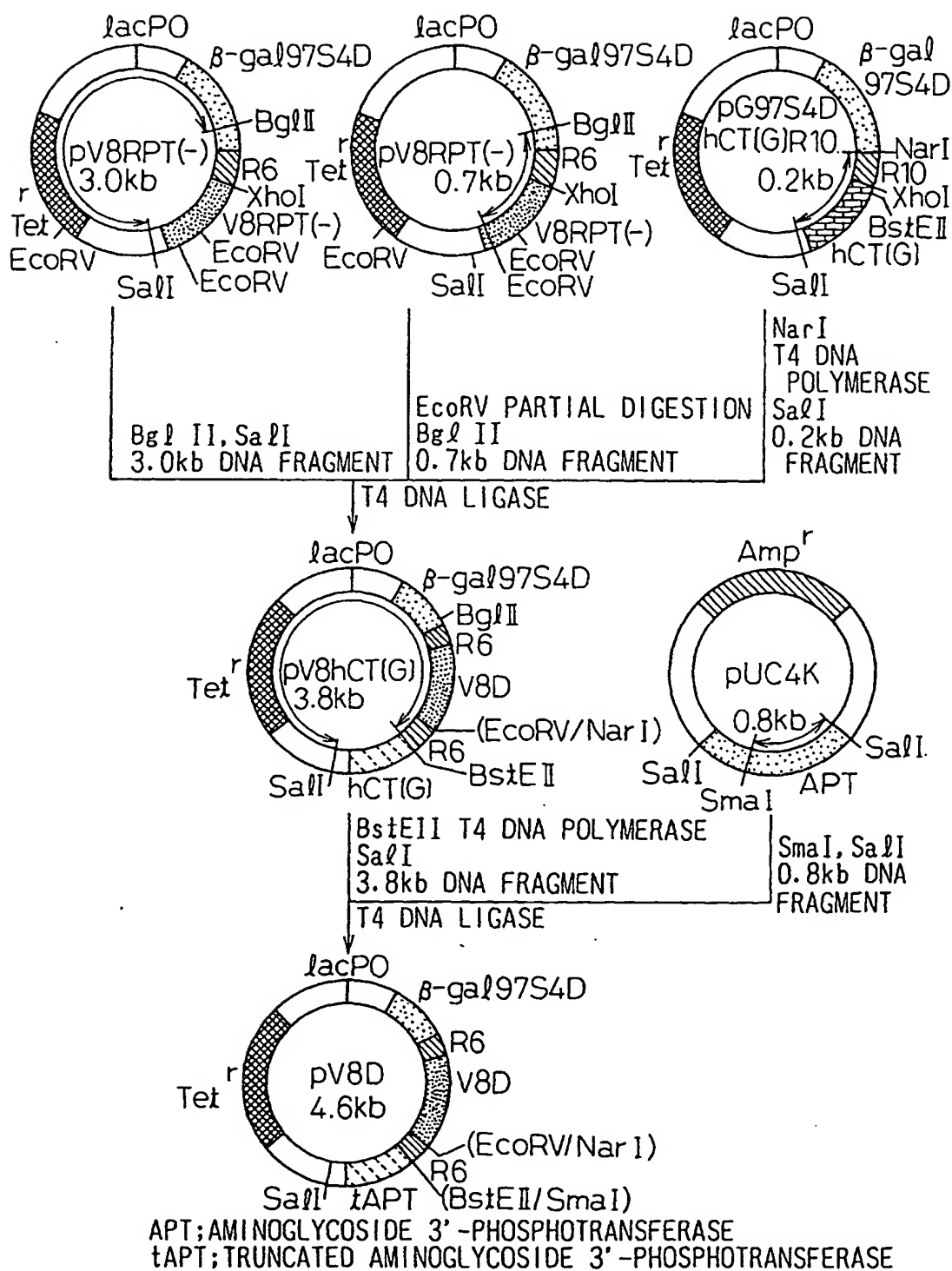
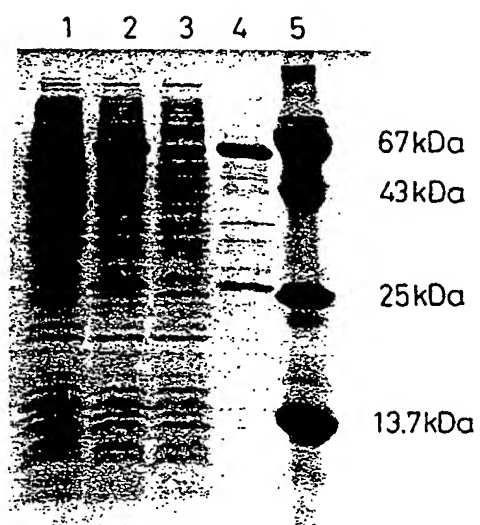


Fig. 6

1 MTMITDSLAVLQRRDWENPGVTQLNRLAAHPPFASWRNSDDARTDRPSQ 50  
 QLRSLNGEWRFAWFPAPEAVPDSLSDLPDADTVVVP SNWQM HGYDAEL 100  
 RLYRRHHRWGRSGSPLRAHEQFLEVILPNNDRHQITDTTNGHYAPVTYIQ 150  
 VEAPTGTFIASGVVVGKDTLLTNKHVVVDATHGDPHALKAFPSAINQDNYP 200  
 NGGFTAENITKYSGEGLAIVKFS PNEQNKHIGEVVKPATMSNNAETQVN 250  
 QNITVTGYPGDKPVATMWESKGIITYLKGEAMQYDLSTTGGNSGSPVFNE 300  
 KNEVIGIHWGGVPNEFN GAVFINENVRNFLKQNIEDRLYRRHHRWGRSGS 350  
 PLRAHEQFLECGNGKTA FQVLEEY PDSGENIVDALAVFLRRLHSIPVCNC 400  
 PFNSDRVFR LAQAQSRMNNGLVDA SDFDERNGWPVEQVWKEMHKLLPFS 450  
 PDSVVTHGDFSLDNLI FDEGKLIGCIDVGRVGIADRYQDLAILWNCLGEF 500  
 SPSLQKRLFQKYGIDNPD MNKLQFHLMLDEFF (SEQ ID NO:7) 532

AMINO ACID SEQUENCE OF FUSION PROTEIN ENCODED IN pV8D  
 V8 PROTEASE REGION IS UNDERLINED  
 ↓ CLEAVAGE SITE FOR OmpT PROTEASE

Fig. 7



1. TOTAL PROTEIN PRIOR INDUCTION
2. TOTAL PROTEIN AFTER INDUCTION
3. PROTEIN IN SOLUBLE FRACTION AFTER INDUCTION
4. PROTEIN IN INSOLUBLE FRACTION AFTER INDUCTION
5. MOLECULAR WEIGHT MARKER

Fig.8A

INCLUSION BODIES DERIVED FROM  
E.coli JM101

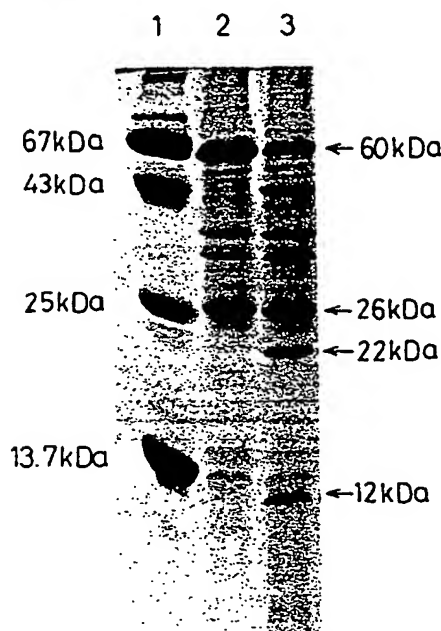
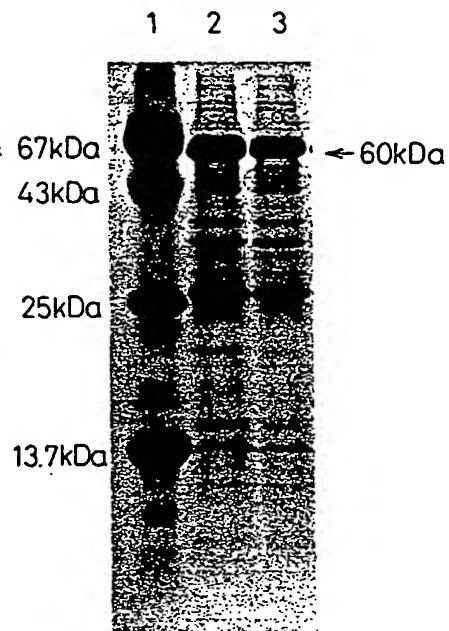


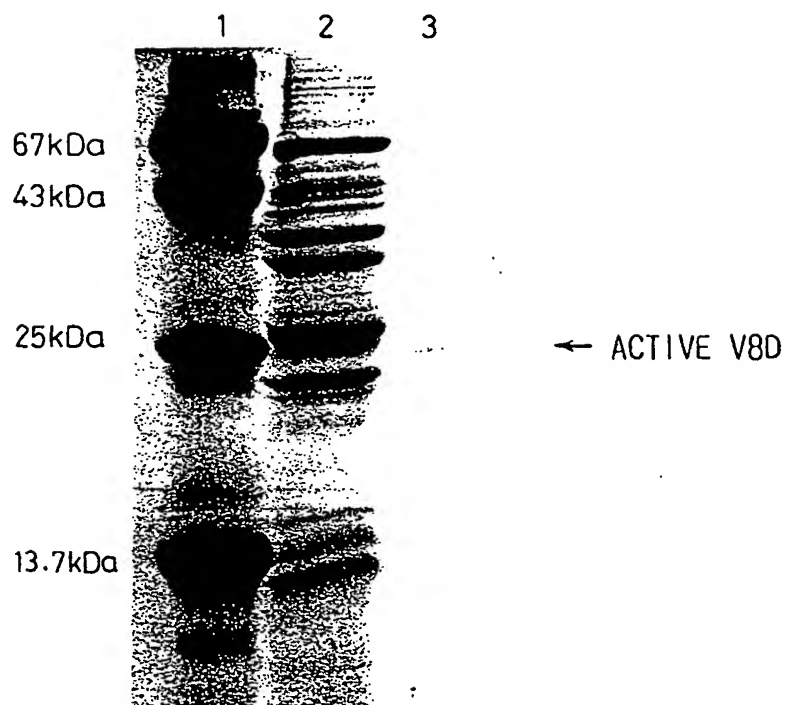
Fig.8B

INCLUSION BODIES DERIVED FROM  
E.coli W3110M25 (ompT)



- PROCESSING OF V8D FUSION PROTEIN BY ompT PROTEASE
1. MOLECULAR WEIGHT MARKER
  2. IMMEDIATEHS AFTER SOLUBILIZATION WITH UREA
  3. AFTER 2 HOURS

Fig.9

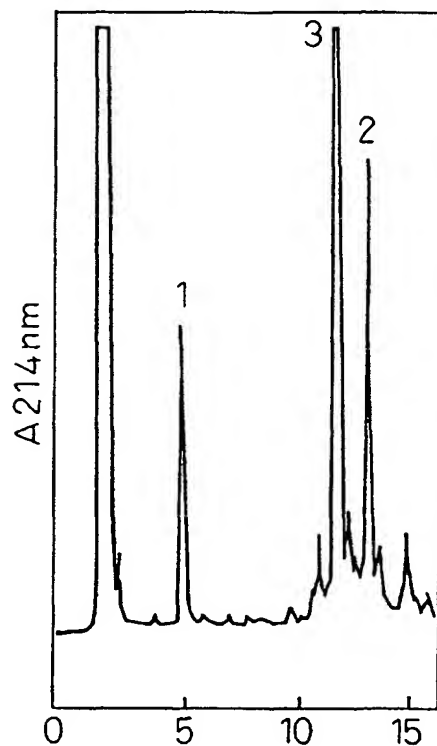


1. MOLECULAR WEIGHT MARKER
2. AFTER *ompT* PROTEASE TREATMENT
3. AFTER REFOLDING



Fig.10A

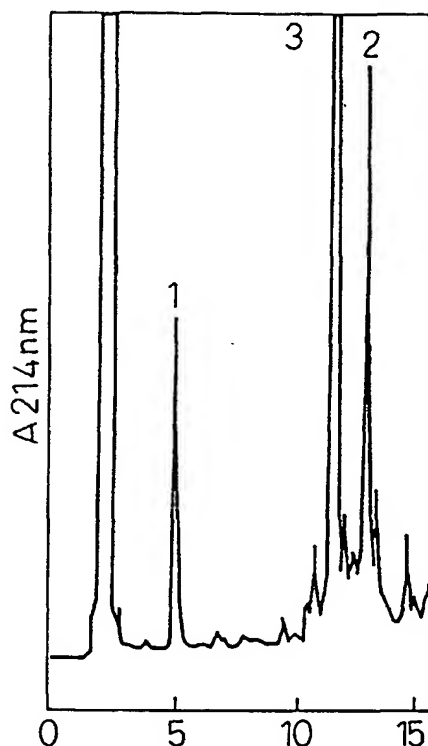
RECOMBINANT V8 PROTEASE



RETENTION TIME (MIN)

Fig.10B

S.aureus V8 PROTEASE



RETENTION TIME (MIN)

- PEAK1. hCT[G]
- PEAK2. FUSION PROTEIN OF HUMAN CALCITONIN  
PRECURSOR (hCT[G])
- PEAK3.  $\beta$ -GALACTOSIDASE DERIVATIVE

•

PRIMER a: 5' ATCGTTGGCCATATGGATATCTTCAATATT (SEQ ID NO:8)  
NdeI

PRIMER b: 5' GACTTATTGGTCATCGAGCTCAAAATGGATATC (SEQ ID NO:9)  
SacI

PRIMER c: 5' GACTTATTGGTCGAGCTCGGCAAAATGGAT (SEQ ID NO:10)  
SacI

PRIMER d: 5' ATCTGGGTTGAGCTCATCGTTGGCAAAATGGAT (SEQ ID NO:11)  
SacI

PRIMER e: 5' ATCTGGTGGAGCTCTCTGGTCAATCGTTGGCAA (SEQ ID NO:12)  
SacI

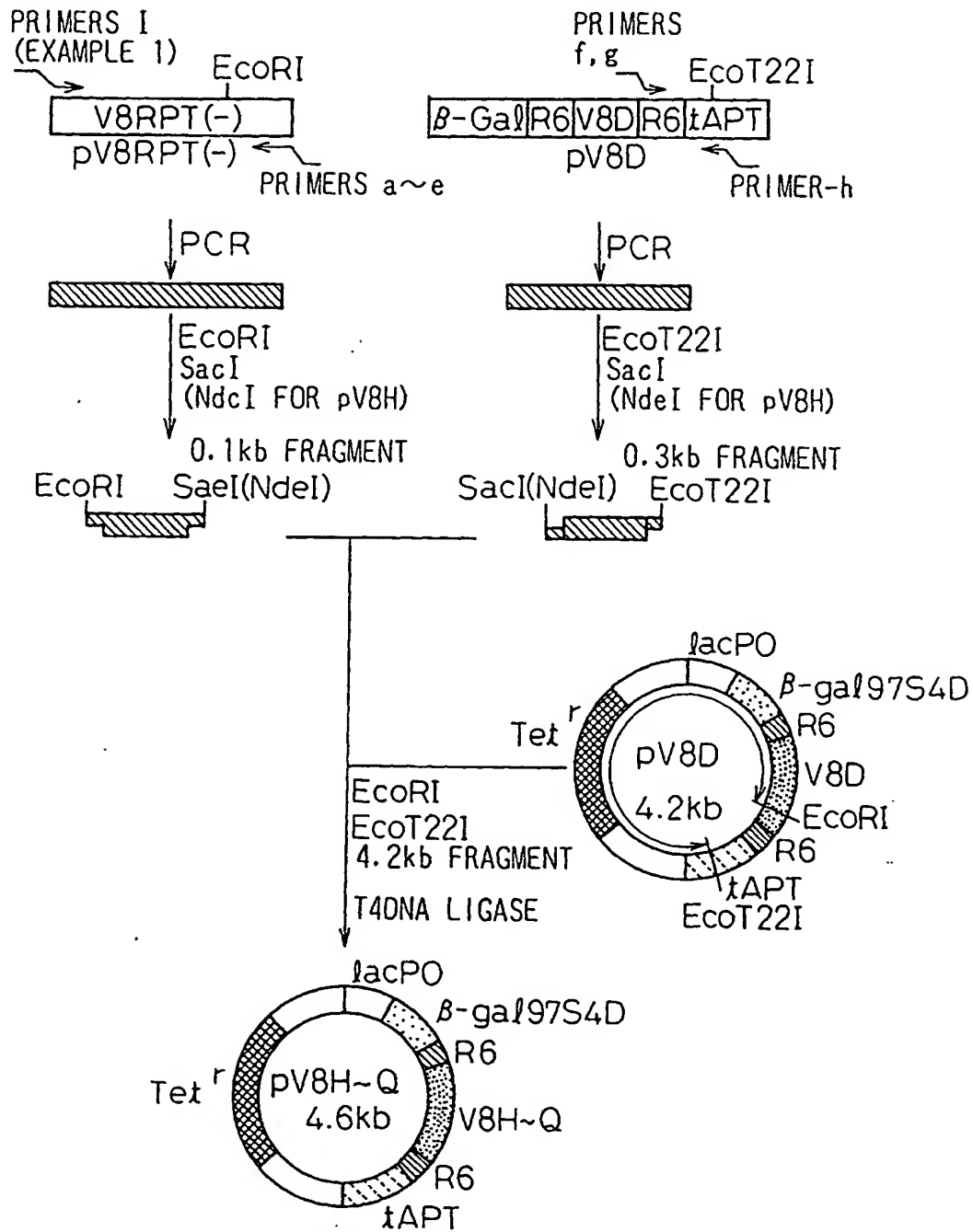
PRIMER f: 5' ACAAAATCATATGGAACGCCCTATATCGCCGACAT (SEQ ID NO:13)  
NdeI

PRIMER g: 5' AATATTGAAGAGCTCCGCCCTATATCGCCGACAT (SEQ ID NO:14)  
SacI

PRIMER h: 5' GAATGGCAAAAGCTTATGCAATTTCTTT (SEQ ID NO:15)  
EcoT22I

PRIMERS a~e:CORRESPONDING TO V8 PROTEASE GENE  
PRIMERS f,g:CORRESPONDING TO R6 SEQUENCE GENE  
PRIMER h:CORRESPONDING TO AMINOGLUCOSIDE 3' -  
PHOSPHOTRANSFERSE

Fig.12



ΔAPT; TRUNCATED AMINOGLYCOSIDE 3'-PHOSPHOTRANSFERAS

Fig. 13

PLASMID	C-TERMINAL SEQUENCE OF V8 PROTEASE REGION	INCLUSION BODIES FORMATION
pV8D	209 ---NIEDRLYRRHHR -----	+
pV8H	---NIEDIHMERLYRRHHR -----	+
pV8F	---NIEDIHFLYRRHHR -----	+
pV8A	---NIEDIHFAELRYRRHHR -----	-
pV8D2	---NIEDIHFADELRYRRHHR -----	-
pV8Q	---NIEDIHFAANDDQELRYRRHHR -----	-

+ - PRESENCE OR ABSENCE OF INCLUSION BODIES

□ AMINO ACID SEQUENCE DERIVED FROM V8 PROTEASE

(DESCRIBED FROM Asn (N) AT 209 POSITION)  
(FROM N-TERMINAL OF MATURE V8 PROTEASE)

Fig. 14(a)

VILPNDRHQITD TTNGHYAPVTYIQVEAPTGTFFIASGVVVGKDTLLTNK<sup>50</sup>  
 HVVDATHGDPHALKAFPSA INQDNYPNGGFTAENITKYSGEGDLAIVKFS<sup>100</sup>  
 PNEQNKHIGEVVKPATMSNNAETQVNQNIITVTGYPGDKPVATMWESKGI<sup>150</sup>  
 TYLKGEAMQYDL<sup>213</sup>STTGGNSGSPVFNEKNEVIGIHWGGVPNEFN GAVFINE<sup>200</sup>  
 NVRNFLKQNIEDI (SEQ ID NO:22)

Fig. 14(b)

VILPNDRHQITD TTNGHYAPVTYIQVEAPTGTFFIASGVVVGKDTLLTNK<sup>50</sup>  
 HVVDATHGDPHALKAFPSA INQDNYPNGGFTAENITKYSGEGDLAIVKFS<sup>100</sup>  
 PNEQNKHIGEVVKPATMSNNAETQVNQNIITVTGYPGDKPVATMWESKGI<sup>150</sup>  
 TYLKGEAMQYDL<sup>214</sup>STTGGNSGSPVFNEKNEVIGIHWGGVPNEFN GAVFINE<sup>200</sup>  
 NVRNFLKQNIEDI<sup>H</sup> (SEQ ID NO:23)

Fig. 14(c)

V I L P N N D R H Q I T D T T N G H Y A P V T Y I Q V E A P T G T F I A S G V V V G K D T L L T N K <sup>50</sup>  
 H V V D A T H G D P H A L K A F P S A I N Q D N Y P N G G F T A E N I T K Y S G E G D L A I V K F S <sup>100</sup>  
 P N E Q N K H I G E V V K P A T M S N N A E T Q V N Q N I T V T G Y P G D K P V A T M W E S K G I <sup>150</sup>  
 T Y L K G E A M Q Y D L S T T G G N S G S P V F N E K N E V I G I H W G G V P N E F N G A V F I N E <sup>200</sup>  
 N V R N F L K Q N I E D I H F <sup>215</sup> (SEQ ID NO:24)

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